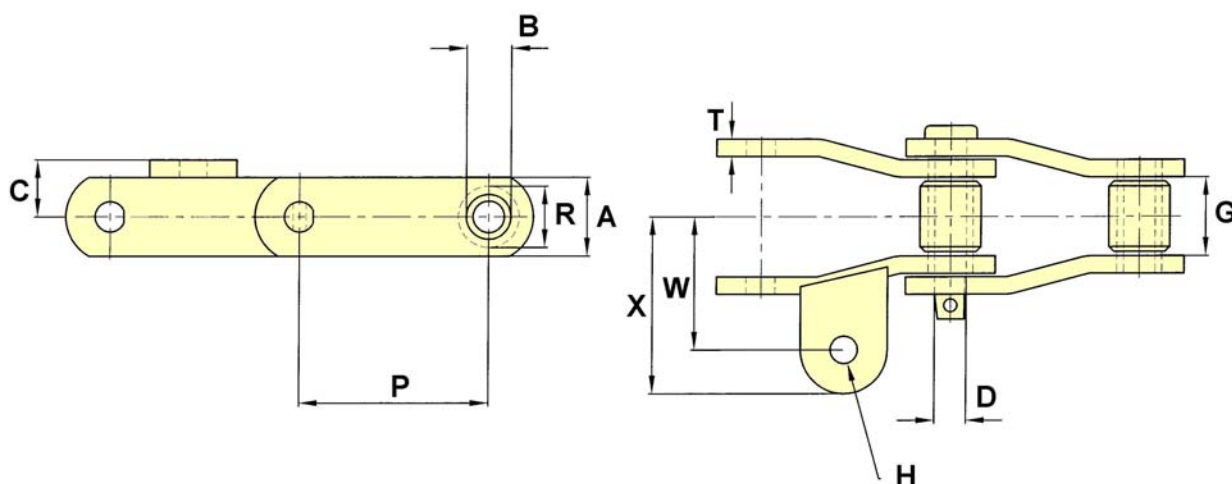


Steel Roller Conveyor Chains

A1 Attachments

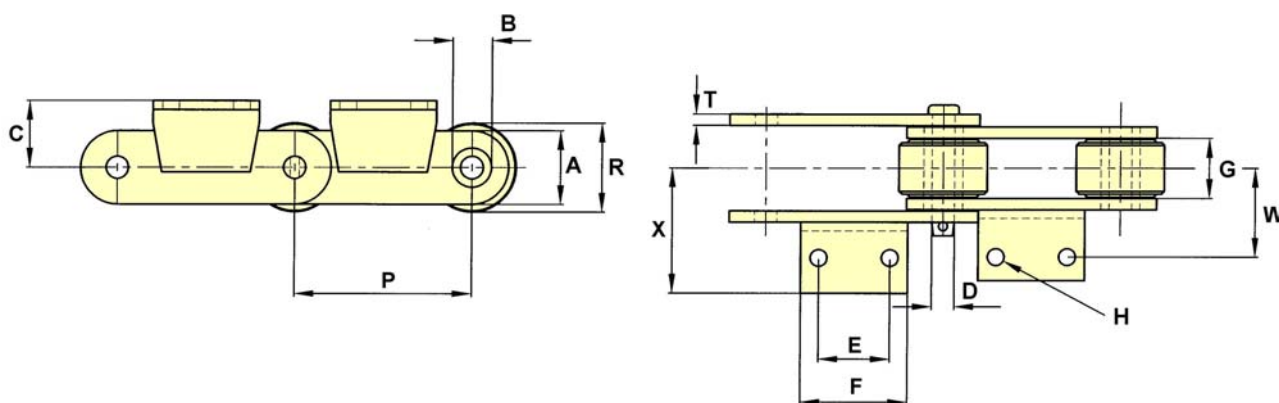
Drawing no. 186



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	BOLT DIA. H	T	W	X
B5029	2.609	2,600	28,000	0.44	0.88	1.13	1.13	0.65	0.81	8MM	0.25	1.91	2.53

A2 Attachments

Drawing no. 109



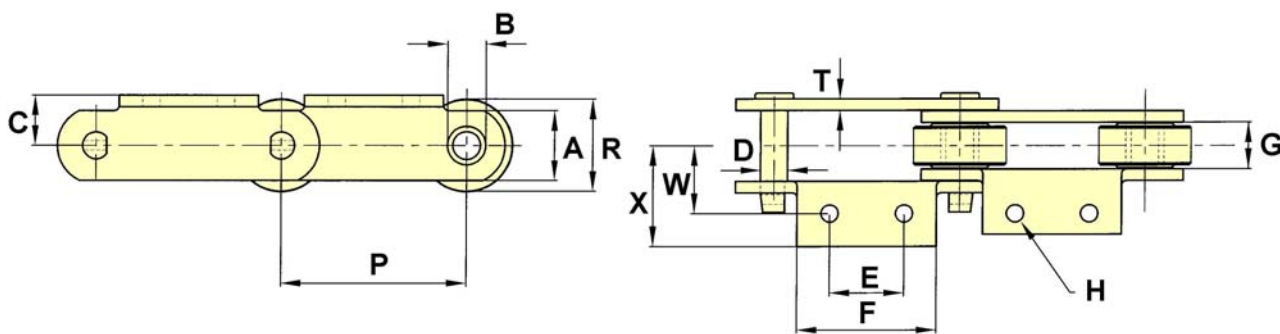
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5107	4.000	5,700	30,000	1.00	2.38	2.00	1.05	1.50	1.50	1.25	2.25	0.44	0.25	2.13	3.03
6022	6.000	3,875	22,000	0.56	65MM	1.50	1.31	0.92	2.44	2.00	80MM	0.38	0.25	52MM	80MM
B5508	9.000	6,350	85,000	0.75	3.00	2.25	1.50	1.13	2.25	3.50	5.50	20MM	0.38	3.50	4.66

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

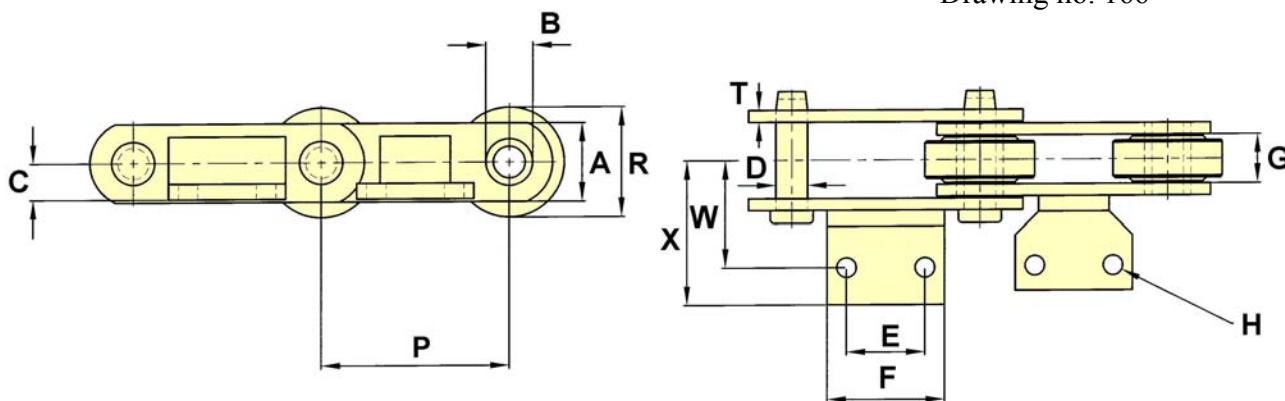
A2 Attachments

Drawing no. 165



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5120	5.000	3,725	35,000	0.63	75MM	1.88	1.20	0.87	1.09	2.48	3.87	M16	0.25	2.05	3.03
B5292	6.000	4,000	40,000	0.63	2.50	1.50	1.19	0.87	1.25	2.13	3.25	0.38	0.31	2.16	2.83
09060	6.000	6,350	60,000	0.75	2.75	2.00	1.50	1.13	1.63	3.00	4.50	0.50	0.38	2.19	3.38

Drawing no. 166



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	H	T	W	X
B5312	6.000	8,100	120,000	1.00	3.50	2.50	1.56	1.50	1.16	2.50	3.75	*	0.38	3.34	4.55

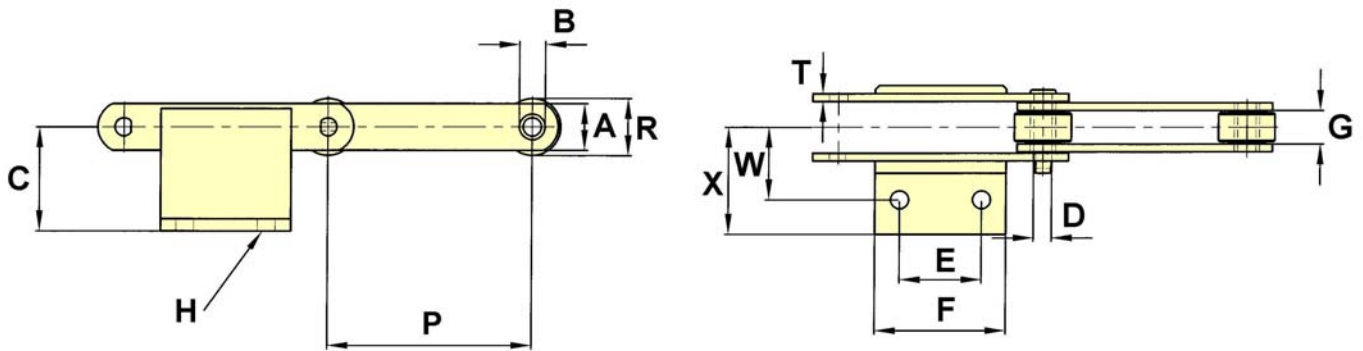
* DRILLED & TAPPED 5/8" DIA. UNC

The tabular dimensions and weights are approximate and are not binding.
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Steel Roller Conveyor Chains

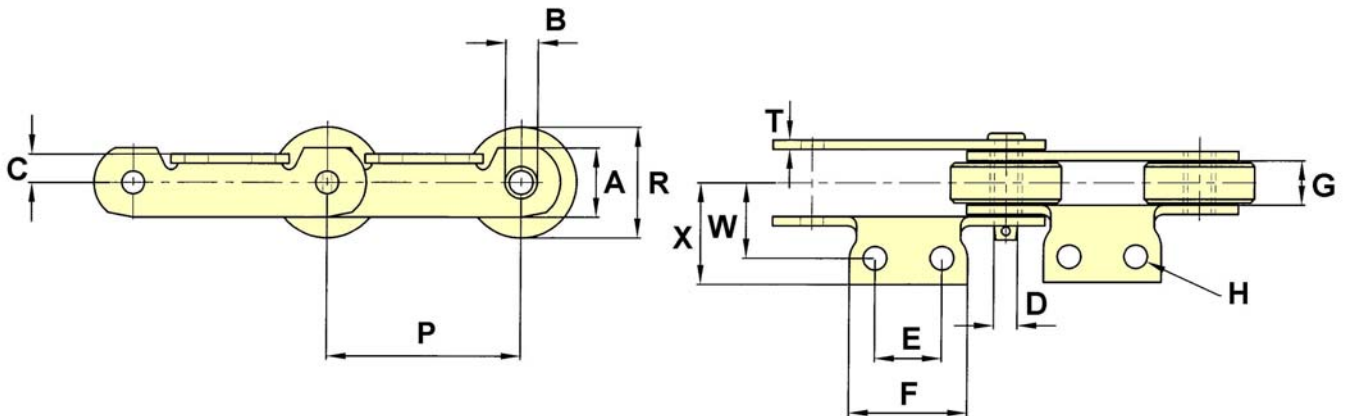
A2 Attachments

Drawing no. 167



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5548	200MM	7,250	112,000	0.88	2.75	2.25	1.61	1.25	5.02	100MM	160MM	20MM	0.38	3.46	130MM

Drawing no. 169



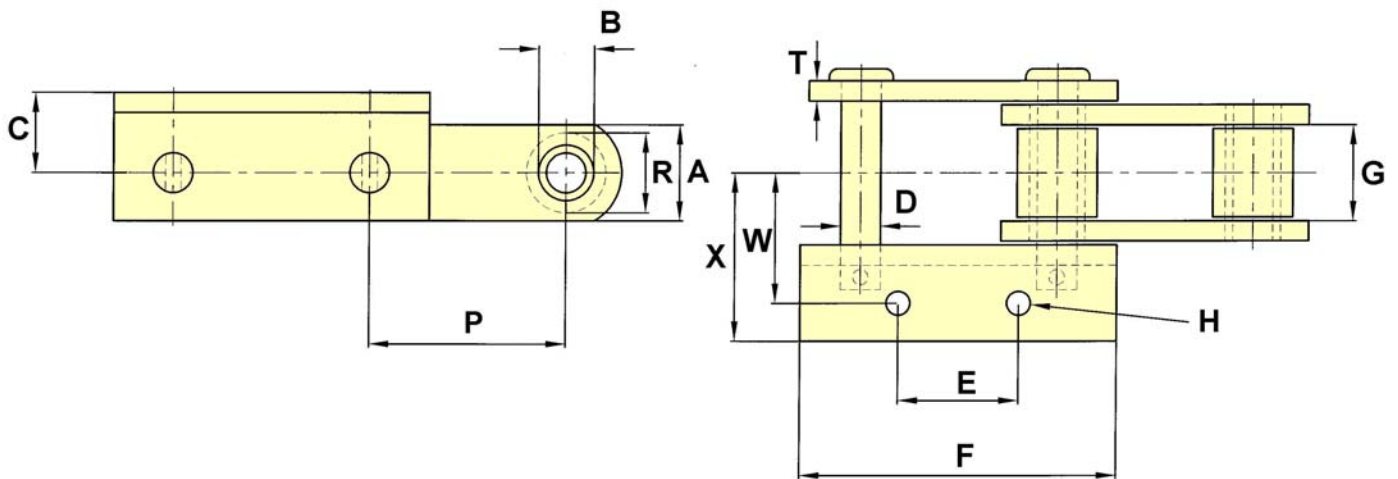
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5142	5.246	3,700	50,000	0.63	75MM	1.88	1.2	0.87	0.77	1.81	3.19	M16	0.25	2	2.71

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

A2 Attachments

Drawing no. 168



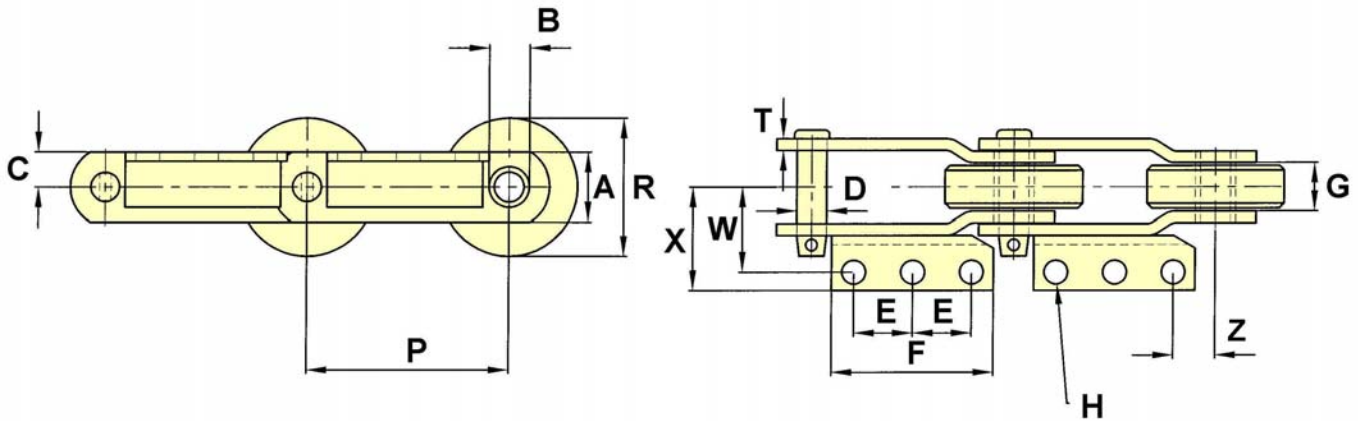
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
SS39	3.075	4,650	48,000	0.62	1.25	1.50	1.50	0.88	1.25	1.87	4.98	0.31	0.31	2.00	2.59

The tabular dimensions and weights are approximate and are not binding.
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Steel Roller Conveyor Chains

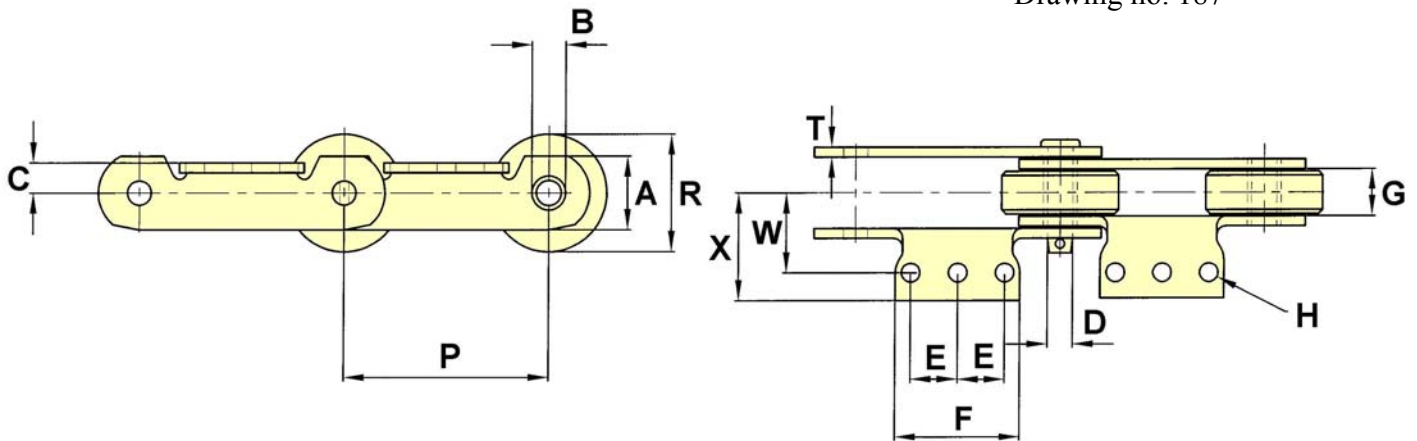
A3 Attachments

Drawing no. 208



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X	Z
B5118	110MM	3,250	26,000	0.63	75MM	1.50	1.03	0.87	0.75	32MM	88MM	12MM	0.25	1.81	2.21	23MM

Drawing no. 187



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5315	165MM	5,800	60,000	0.75	80MM	2	1.6	1.21	0.94	25MM	2.95	10MM*	0.31	68MM	84MM

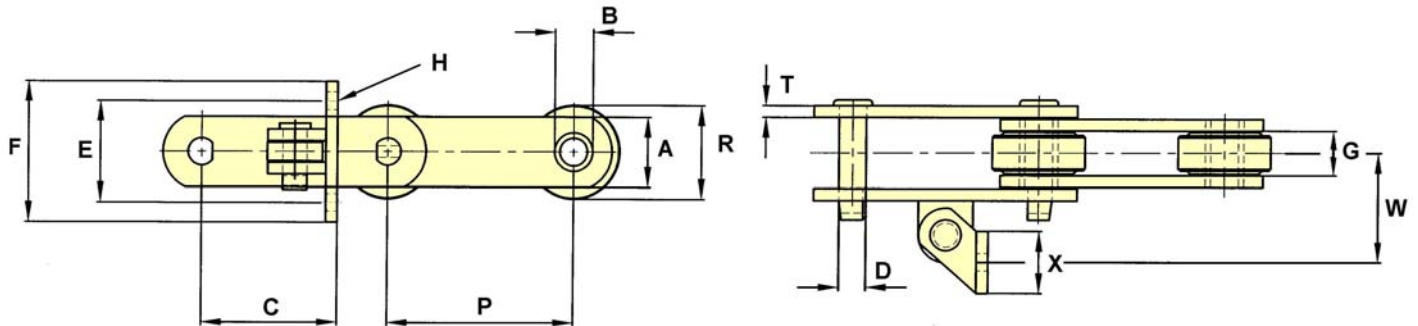
(NORMALLY SUPPLIED WITH FITTED M16 CENTRE BOLT)

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

AS2 Attachments

Drawing no. 1



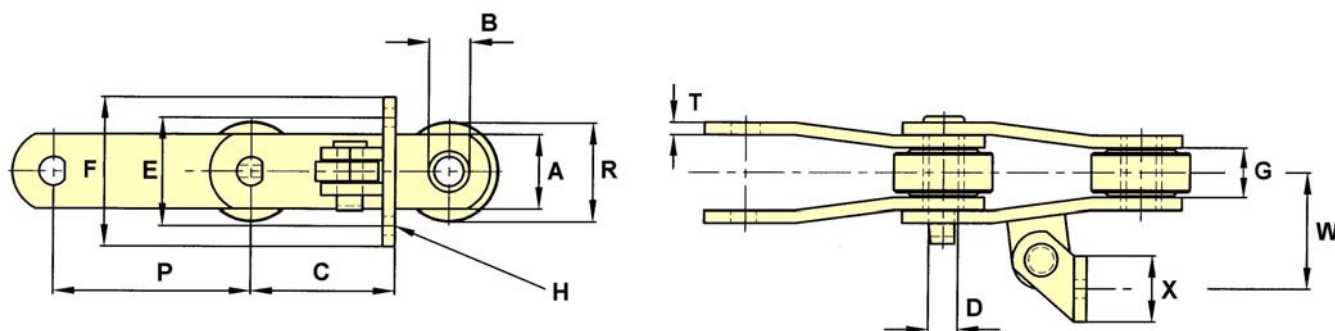
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
0904	4.000	4,850	40,000	0.69	2.00	1.75	1.22	1.00	3.13	3.25	4.25	0.38	0.31	3.06	1.75
B5294	6.000	5,740	49,000	0.75	2.75	2.00	1.69	1.13	5.63	3.50	5.00	0.50	0.25	4.72	2.00
B5264	6.000	5,250	60,000	0.75	3.00	2.00	1.37	1.13	5.63	3.50	5.00	0.50	0.31	3.63	2.00
B5259	6.000	6,300	100,000	0.75	3.00	2.00	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.63	2.00
09060	6.000	6,350	60,000	0.75	2.75	2.00	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.50	2.00
D0906	6.000	6,350	60,000	0.75	2.75	2.00	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.50	2.00
09061	6.000	6,350	85,000	0.75	2.75	2.25	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.50	2.00
1796	6.000	7,500	100,000	0.87	2.75	2.25	1.50	1.25	4.38	3.25	4.50	0.50	0.38	3.50	2.00
B5269	6.000	7,500	175,000	0.87	2.75	2.25	1.50	1.25	5.63	3.50	5.00	0.50	0.38	3.75	2.00
SS2198	6.000	7,650	100,000	0.87	2.75	2.25	1.50	1.25	5.63	3.50	5.00	0.50	0.50	3.88	2.00
B5293	6.000	8,300	140,000	0.94	3.00	2.44	1.50	1.25	5.63	3.50	5.00	0.50	0.41	3.94	2.00
09063	6.000	8,300	140,000	0.94	3.00	2.38	1.50	1.25	5.63	3.50	5.00	0.50	0.41	3.94	2.00
A2198	6.000	8,400	100,000	0.87	3.00	2.38	1.53	1.25	5.63	3.50	5.00	0.50	0.50	3.91	2.00
B5256	6.000	8,970	117,000	1.00	75MM	2.50	1.81	1.50	5.56	5.50	7.25	0.75	0.38	3.63	2.36
09065	6.000	9,275	160,000	1.06	3.00	2.38	1.50	1.50	4.38	3.31	4.50	0.50	0.50	3.61	1.94
B5276	6.050	5,900	60,000	0.75	2.63	2.00	1.38	1.13	4.40	3.25	4.50	0.50	0.38	3.38	2.00
B5267	6.060	7,200	50,000	1.00	3.00	2.25	1.31	1.50	4.41	3.25	4.50	0.50	0.38	3.41	2.00
B5509	9.000	7,500	100,000	0.87	3.00	2.25	1.50	1.25	7.13	3.50	5.00	0.50	0.38	4.12	2.00

The tabular dimensions and weights are approximate and are not binding.
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Steel Roller Conveyor Chains

AS2 Attachments

Drawing no. 2



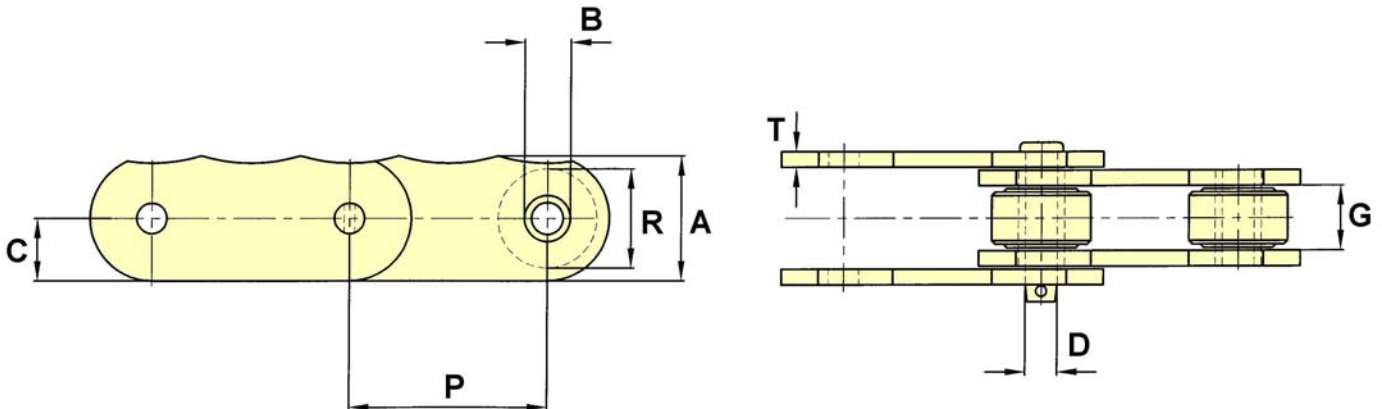
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
0904	4.000	4,850	40,000	0.69	2.00	1.75	1.22	1.00	3.13	3.25	4.25	0.38	0.31	3.06	1.75
B5096	4.020	4,685	35,000	0.69	2.00	1.50	1.31	1.00	3.15	3.25	4.25	0.38	0.31	2.75	1.75
09060	6.000	6,350	60,000	0.75	2.75	2.00	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.50	2.00
09061	6.000	6,350	85,000	0.75	2.75	2.25	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.50	2.00
B5280	6.000	6,700	55,000	0.87	3.00	2.00	1.44	1.25	5.63	3.50	5.00	0.50	0.38	3.63	2.00
B5234	6.000	7,100	80,000	0.87	3.00	2.00	1.37	1.25	5.63	3.50	5.00	0.50	0.38	3.63	2.00
B5311	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	5.63	3.50	5.00	0.50	0.38	3.63	2.00
D2184	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	5.63	3.50	5.00	0.50	0.38	3.63	2.00
DN2184	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	5.63	3.50	5.00	0.50	0.38	3.63	2.00
1796	6.000	7,500	100,000	0.87	2.75	2.25	1.50	1.25	4.38	3.25	4.50	0.50	0.38	3.50	2.00
SS2198	6.000	7,650	100,000	0.87	2.75	2.25	1.50	1.25	5.63	3.50	5.00	0.50	0.50	3.88	2.00
09063	6.000	8,300	140,000	0.94	3.00	2.38	1.50	1.25	5.63	3.50	5.00	0.50	0.41	3.94	2.00
9184	6.000	8,500	175,000	0.94	3.00	2.50	1.56	1.38	5.63	3.50	5.00	0.50	0.50	3.91	2.00
9185	6.000	8,500	175,000	0.94	3.50	2.50	1.56	1.38	5.63	3.50	5.00	0.50	0.50	3.91	2.00
F9184	6.000	8,500	175,000	0.94	3.00	2.50	1.56	1.38	5.63	3.50	5.00	0.50	0.50	3.91	2.00
SS2186	6.000	9,500	175,000	1.00	3.50	2.50	1.50	1.38	5.63	3.50	5.00	0.50	0.50	3.63	2.00
B5313	6.000	10,550	140,000	1.16	3.00	2.50	1.58	1.50	5.63	3.50	5.00	0.50	0.50	4.00	2.00
B5276	6.050	5,900	60,000	0.75	2.63	2.00	1.38	1.00	4.40	3.25	4.50	0.50	0.38	3.38	2.00
8184	8.000	10,700	167,000	1.00	3.50	2.75	1.81	1.50	6.63	3.50	5.00	0.50	0.50	4.22	2.00
B5509	9.000	7,500	100,000	0.88	3.50	2.25	1.50	1.25	7.13	3.50	5.00	0.50	0.38	4.13	2.00

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

Bar Carrier Chains

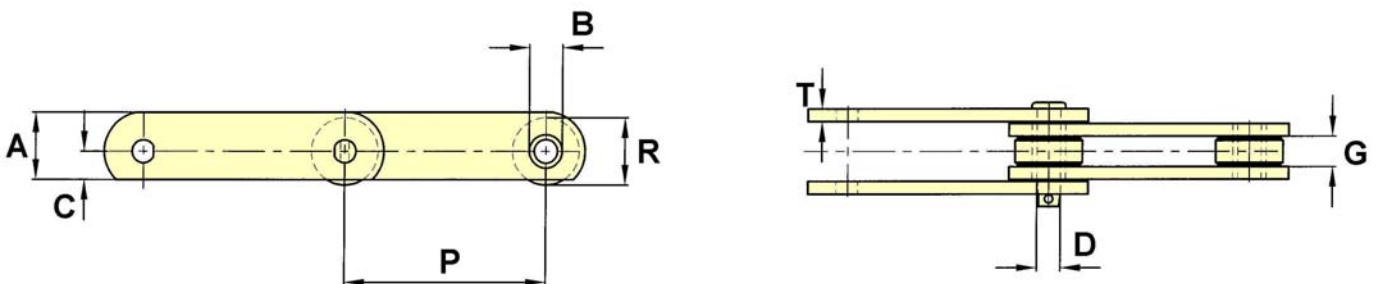
Drawing no. 197



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	T
B5097	4.000	4,200	80,000	0.63	2.00	64MM	1.31	0.94	32MM	0.31

Deep Link Chains

Drawing no. 198



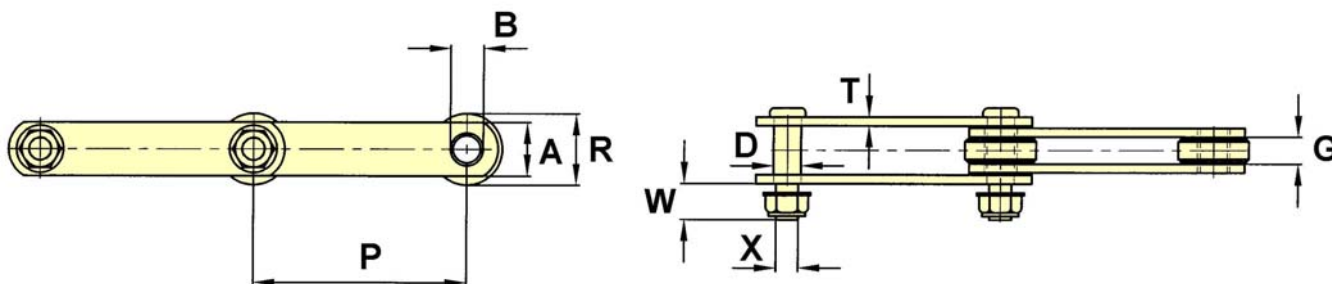
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	T
B5213	6.000	4,000	75,000	0.68	2.00	2.00	0.90	1.00	0.84	0.38

The tabular dimensions and weights are approximate and are not binding.
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Steel Roller Conveyor Chains

Extended Pin Chains

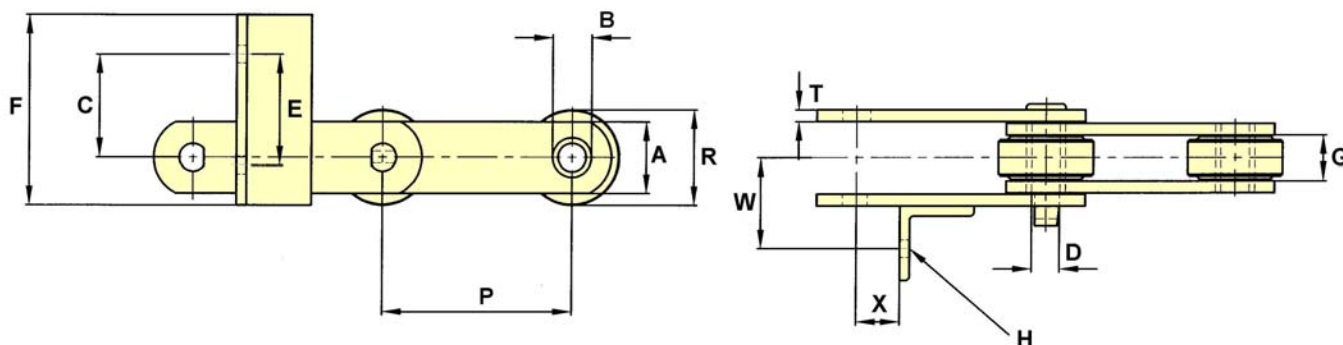
Drawing no. 200



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	T	W	X
B5295	6.000	3,500	32,000	0.75	2.00	1.50	0.75	0.92	0.25	1.06	0.62

F Type Attachments

Drawing no. 9



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5278	6.000	7,650	77,000	0.94	3.50	2.50	1.56	1.25	3.25	3.50	6.00	12MM	0.38	2.87	1.38
09063	6.000	8,300	140,000	0.94	3.00	2.38	1.50	1.25	3.25	3.50	6.00	0.50	0.41	2.87	1.23
B5440*	200MM	4,500	45,000	0.63	65MM	1.75	2.09	0.94	28MM	40MM	80MM	14MM	0.31	65MM	80MM

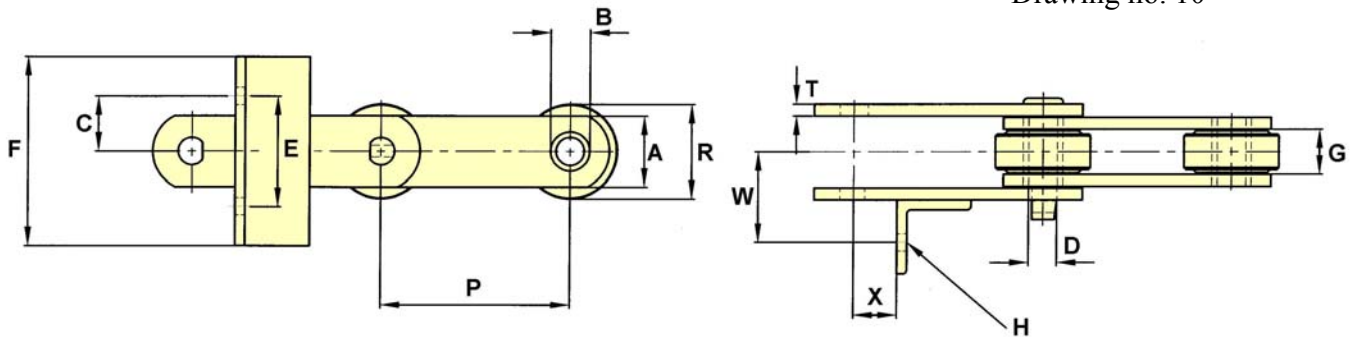
* NORMALLY SUPPLIED WITH FLANGED ROLLERS

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

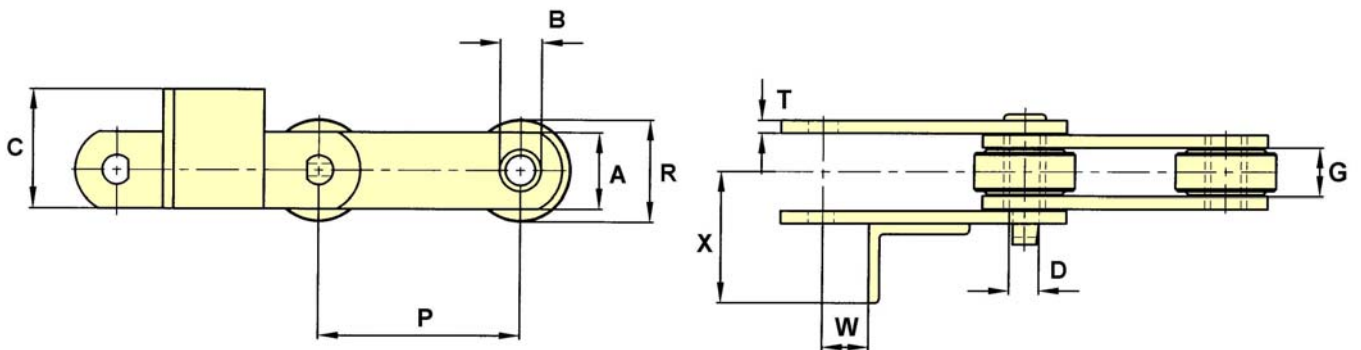
F Type Attachments

Drawing no. 10



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5278	6.000	7,650	77,000	0.94	3.50	2.50	1.56	1.25	1.75	3.50	5.00	12MM	0.38	3.65	3.00
B5461	8.000	3,300	150,000	0.75	1.88	1.50	0.75	0.92	1.13	2.25	3.38	10MM	0.25	1.75	3.00

Drawing no. 117



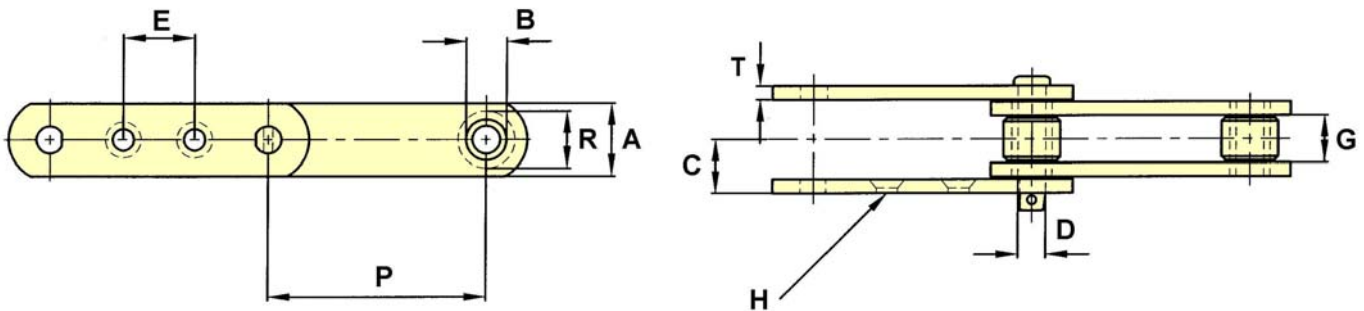
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	T	W	X
B5051	3.000	2,000	6,000	0.51	1.13	25MM	0.69	0.79	1.50	4MM	0.61	2.44

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

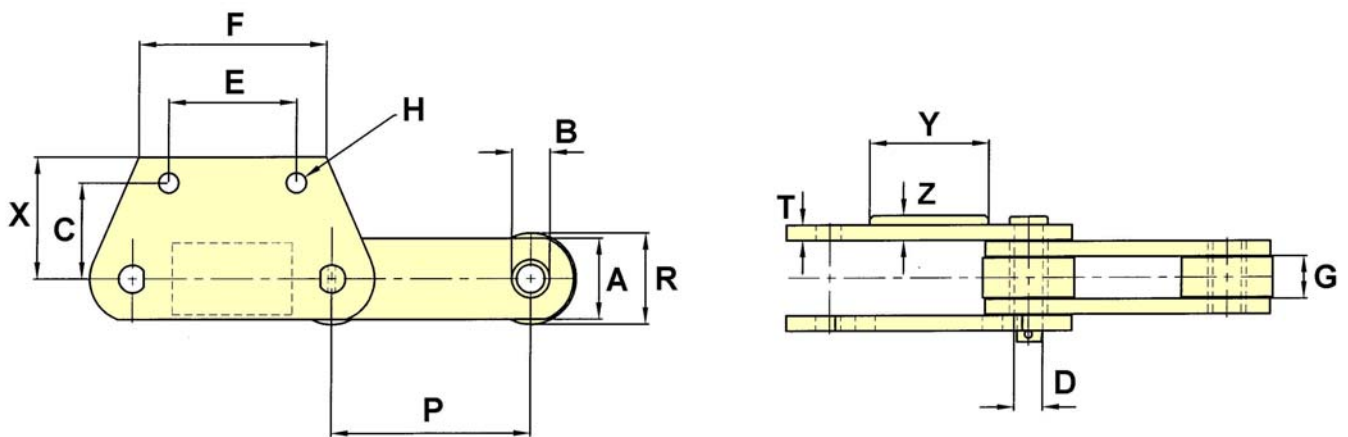
Drawing no. 28

G2 Attachments



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	BOLT DIA. H	T
3008	150MM	1,860	28,000	0.44	0.87	35MM	21MM	0.65	0.82	60MM	10MM	5MM

Drawing no. 189



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H
B5547	250MM	17,300	200,000	1.38	4.50	4.00	2.09	1.88	120MM	160MM	235MM	24MM

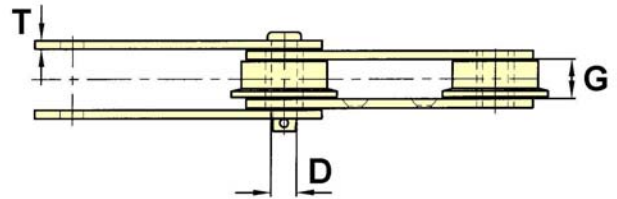
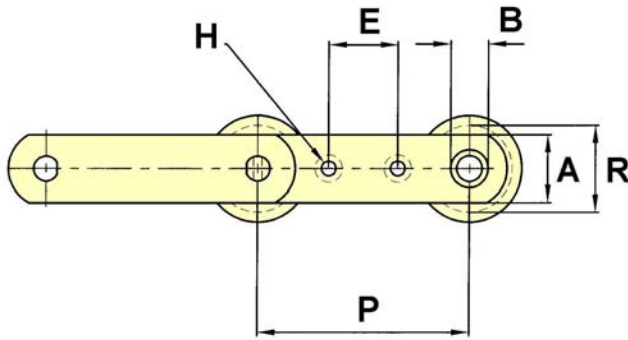
T	X	Y	Z
0.75	6.00	150MM	12MM

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

G2 Attachments

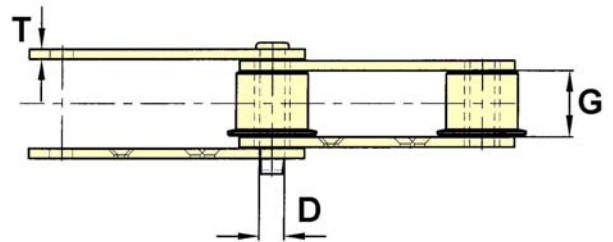
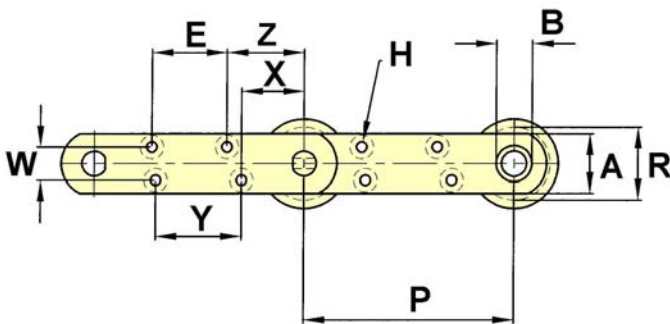
Drawing no. 190



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	E	BOLT DIA. H	T
B5307	160MM	4,350	45,000	0.75	65MM	2.00	1.19	1.13	2.05	10MM	0.25

G Type Inclined Glass Conveyor

Drawing no. 202



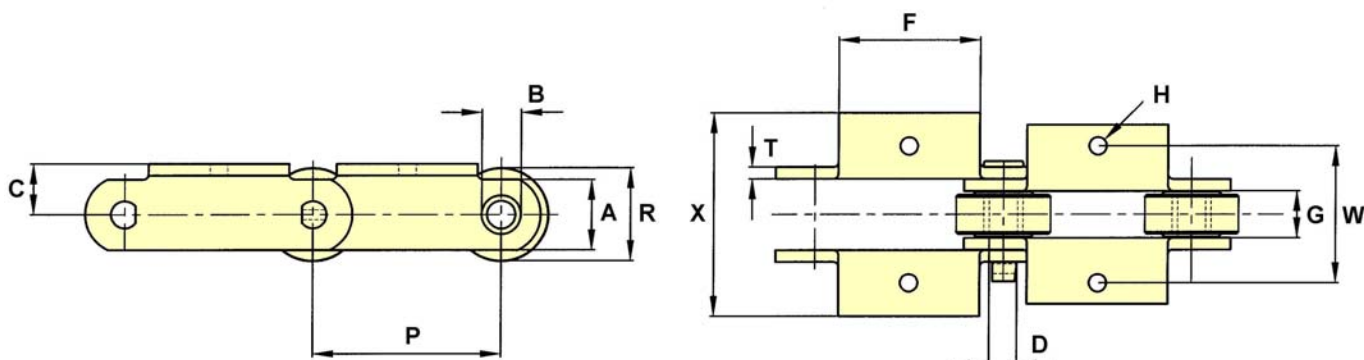
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	E	BOLT DIA. H	T	W	X	Y	Z
B5452	8.000	11,500	100,000	0.94	2.75	2.25	2.50	1.40	2.88	10MM	0.38	1.25	2.38	3.28	2.94

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

K1 Attachments

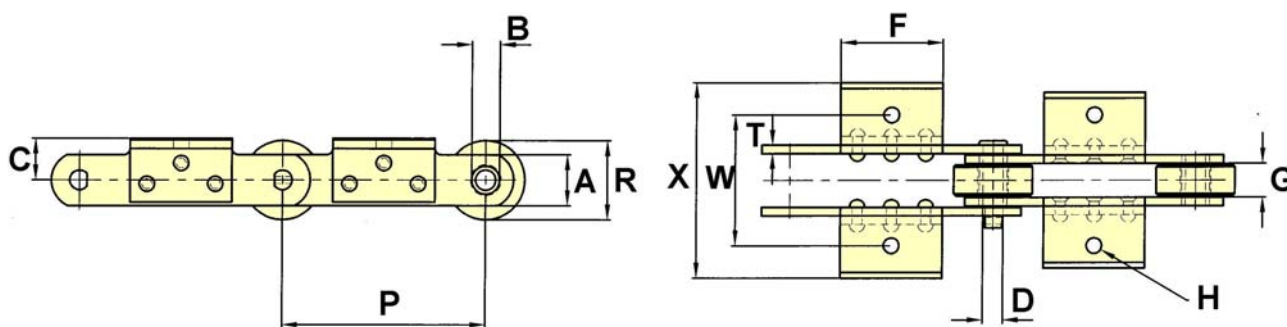
Drawing no. 17



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	F	BOLT DIA. H	T	W	X
B5044	3.00	2,100	13,000	0.43	1.50	1.12	1.00	0.64	0.81	2.00	0.38	0.19	2.94	3.88
B5041 #	3.00	3,885	25,000	0.55	1.75	1.50	1.50	0.80	1.50	2.00	0.50	0.25	4.40	6.38
B5093	4.00	4,850	40,000	0.69	2.25	1.75	1.22	1.00	1.25	2.63	0.50	0.31	4.00	6.00

THIS CHAIN HAS A FLANGED ROLLER AS STANDARD

Drawing no. 201



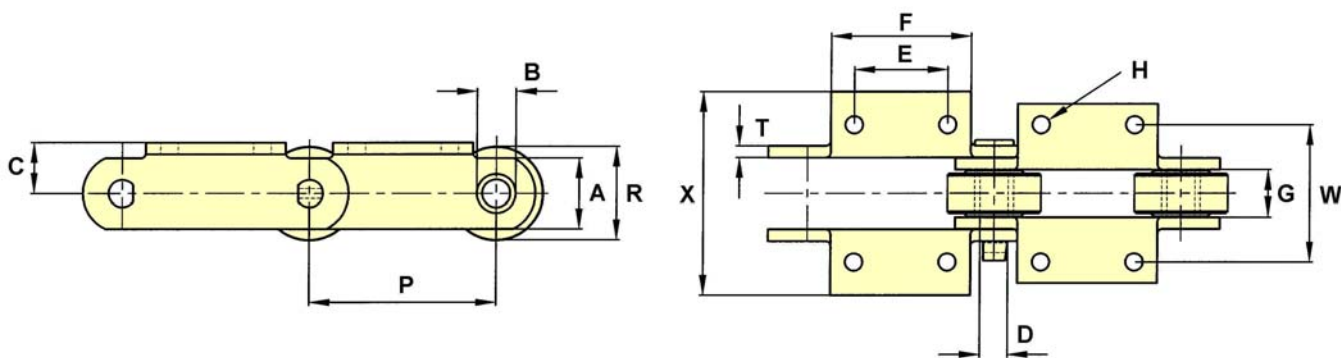
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	F	BOLT DIA. H	T	W	X
B5501	9.000	7,500	100,000	0.88	3.50	2.25	1.50	1.38	1.84	4.50	16MM	0.38	5.75	8.03

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

K2 Attachments

Drawing no. 18



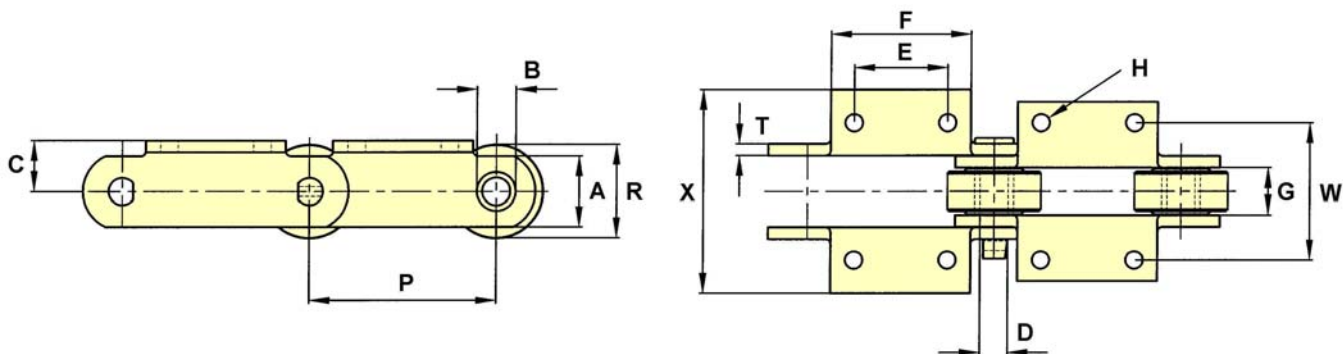
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
0904	4.000	4,850	40,000	0.69	2.00	1.75	1.22	1.00	1.25	1.44	2.63	0.38	0.31	3.50	4.13
B5257	6.000	5,375	50,000	0.69	3.00	1.75	1.44	1.00	1.63	2.36	4.00	0.55	0.31	4.72	7.13
09060	6.000	6,350	60,000	0.75	2.75	2.00	1.50	1.13	1.63	3.00	4.50	0.50	0.38	4.38	6.75
B5238	6.000	6,350	70,000	0.75	3.00	2.20	1.50	1.13	1.63	3.00	4.92	0.50	0.38	4.16	5.50
SS996	6.000	6,350	70,000	0.75	2.75	2.00	1.50	1.13	1.63	3.00	5.50	0.50	0.38	4.38	5.88
09061	6.000	6,350	85,000	0.75	2.75	2.25	1.50	1.13	1.63	3.00	4.50	0.50	0.38	4.38	6.50
B5259	6.000	6,300	100,000	0.75	3.00	2.00	1.50	1.13	1.63	2.36	4.50	0.55	0.38	4.72	6.75
B5255	6.000	7,450	100,000	0.88	3.00	2.25	1.69	1.25	1.63	2.36	4.50	0.50	0.38	4.92	6.40
1796	6.000	7,500	100,000	0.87	2.75	2.25	1.50	1.25	1.63	3.00	4.50	0.50	0.38	4.38	6.50
B5263	6.000	7,500	100,000	0.88	2.75	2.19	1.50	1.25	1.63	3.00	5.50	0.50	0.38	4.38	5.88
B5282	6.000	7,500	100,000	0.88	3.50	2.25	1.50	1.25	2.13	3.00	4.50	0.50	0.38	4.82	7.00
B5316	6.000	7,500	100,000	0.86	2.75	2.25	1.50	1.30	1.75	2.36	4.50	0.50	0.50	5.13	6.82
LB960	6.000	7,500	100,000	0.86	2.75	2.25	1.50	1.30	1.63	3.00	4.38	0.50	0.50	4.38	5.94
SS960	6.000	7,500	100,000	0.86	2.75	2.25	1.50	1.30	1.63	3.00	4.38	0.50	0.50	4.38	5.94
SS2198	6.000	7,650	100,000	0.87	2.75	2.25	1.50	1.25	1.63	3.00	4.50	0.50	0.50	4.38	5.94
B5310	6.000	8,300	100,000	0.88	3.00	2.25	1.75	1.38	1.63	2.63	4.50	0.50	0.38	4.92	6.75
A2198	6.000	8,400	100,000	0.87	3.00	2.38	1.53	1.25	1.69	3.00	4.38	0.50	0.50	4.38	5.88
B5260	6.000	10,200	130,000	0.97	3.38	2.81	2.19	1.38	1.84	2.20	3.69	0.50	0.38	6.10	5.13
B5284	6.000	7,350	138,000	0.94	3.00	2.44	1.50	1.31	1.75	3.00	4.50	0.50	0.38	4.38	6.50

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

K2 Attachments

Drawing no. 18



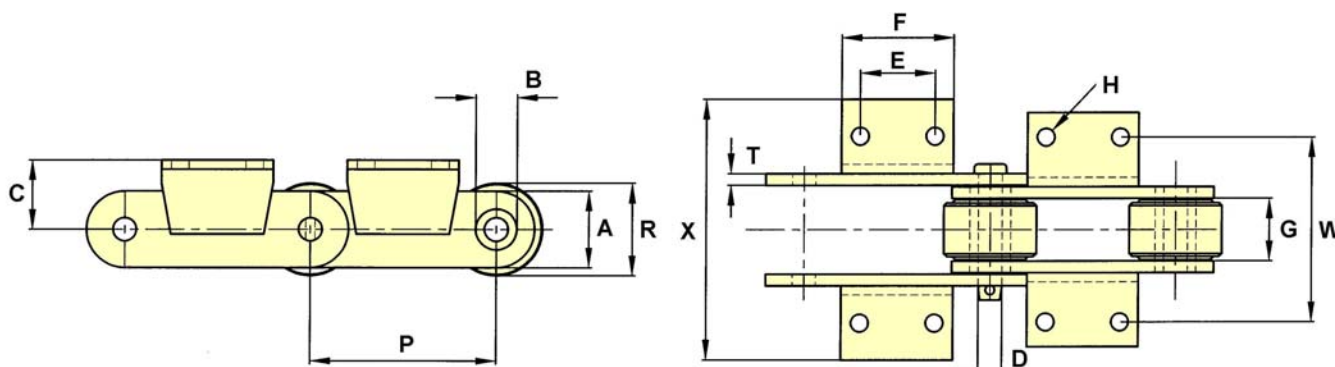
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
2047	6.000	7,800	140,000	0.94	3.00	2.50	1.63	1.38	1.75	3.00	4.50	0.50	0.38	4.38	6.16
09063	6.000	8,300	140,000	0.94	3.00	2.38	1.50	1.25	1.75	3.00	4.50	0.50	0.41	4.38	6.50
B09063	6.000	8,300	140,000	0.94	3.00	2.38	1.50	1.43	1.75	3.00	4.50	0.50	0.41	4.38	6.50
B5293	6.000	8,300	140,000	0.94	3.00	2.44	1.50	1.25	1.75	3.00	4.50	0.50	0.41	4.38	6.50
09065	6.000	9,275	160,000	1.06	3.00	2.38	1.50	1.50	1.69	3.00	4.38	0.50	0.50	4.38	5.88
B5249	6.000	10,700	167,000	1.00	3.00	2.50	1.81	1.50	2.00	2.50	4.50	0.50	0.50	5.13	6.75
B5269	6.000	7,500	175,000	0.88	2.75	2.25	1.50	1.25	2.00	3.00	4.50	0.50	0.38	4.38	6.53
B5304	6.300	5,800	70,000	0.75	90MM	2.19	1.75	1.13	1.25	3.13	4.00	10MM	0.25	4.40	5.40
B5455	8.000	10,700	150,000	1.00	3.50	2.81	1.81	1.50	2.19	3.25	6.00	0.69	0.50	5.19	7.25
B5456	8.000	10,700	150,000	1.00	3.50	2.88	1.81	1.50	2.19	3.25	5.00	0.50	0.50	5.78	7.44
B5457	8.000	10,700	150,000	1.00	3.50	2.88	1.81	1.50	2.19	3.25	5.00	0.63	0.50	5.19	6.80
SS800R	8.000	10,700	167,000	1.00	3.50	2.81	1.81	1.50	2.19	4.50	2.00	0.63	0.50	5.19	7.25
B5458	8.000	15,900	286,500	1.30	4.50	3.50	2.25	1.81	3.00	3.25	6.00	0.63	0.63	8.00	10.38
B5508	9.000	6,350	85,000	0.75	3.00	2.25	1.50	1.13	1.63	3.00	5.38	0.50	0.38	4.38	6.50
B5501	9.000	7,500	100,000	0.88	3.50	2.25	1.50	1.38	2.00	3.50	5.38	0.63	0.38	5.75	8.02
B5509	9.000	7,500	100,000	0.88	3.00	2.25	1.50	1.25	2.00	3.50	5.38	0.63	0.38	5.75	8.02
B5499	9.000	9,000	125,000	1.00	3.63	2.75	1.63	1.50	2.50	4.50	6.00	0.63	0.50	6.19	7.69
B5513	9.000	16,000	180,000	1.25	4.25	2.75	2.40	1.75	2.21	3.00	6.00	0.75	0.63	8.00	11.56
C2614	12.000	19,000	140,000	1.25	4.00	3.50	2.75	1.75	2.75	6.00	8.00	0.63	0.63	8.00	10.15
C2630	12.000	21,000	300,000	1.37	4.00	3.50	2.75	1.88	2.75	6.00	8.00	0.63	0.63	8.00	10.15

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

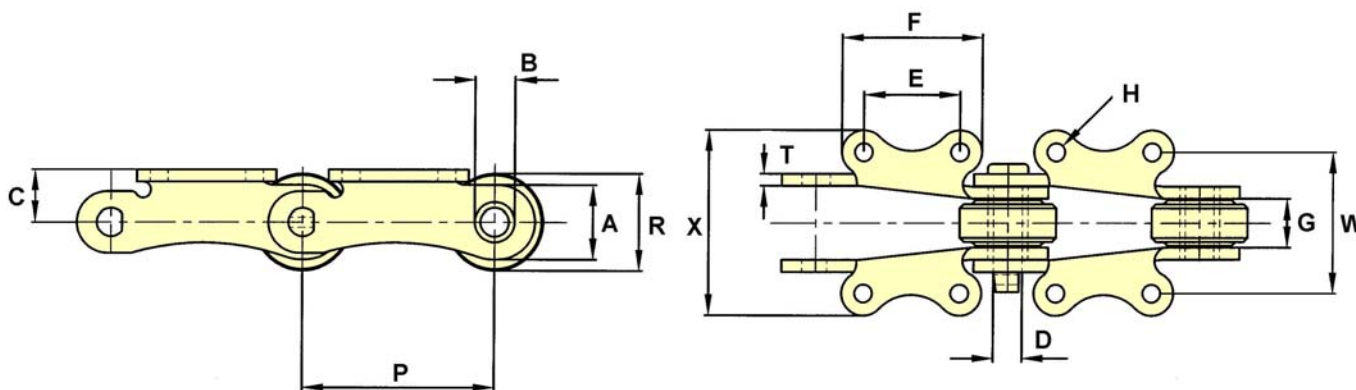
K2 Attachments

Drawing no. 19



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5442	7.870	13,900	135,000	1.00	100MM	3.00	2.66	1.75	2.95	3.13	4.72	0.69	0.38	7.88	11.00

Drawing no. 20



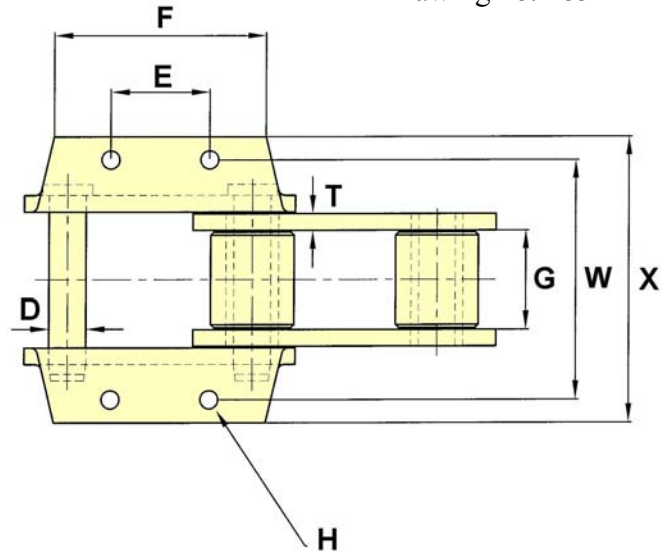
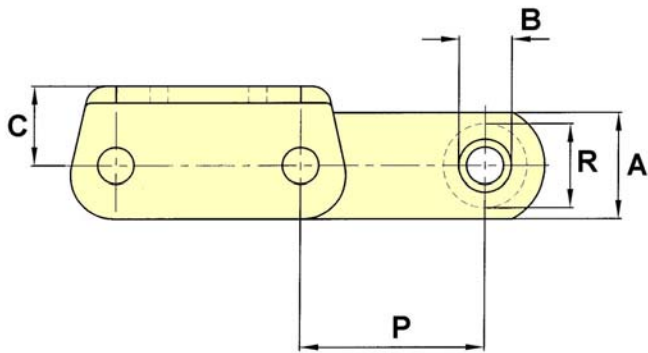
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
SS600	6.00	7,500	100,000	0.88	2.75	2.30	1.50	1.25	1.63	3.00	4.38	0.50	0.38	4.38	5.75

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

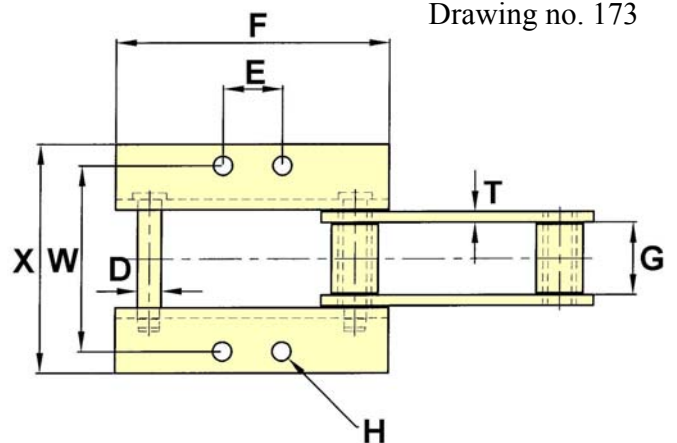
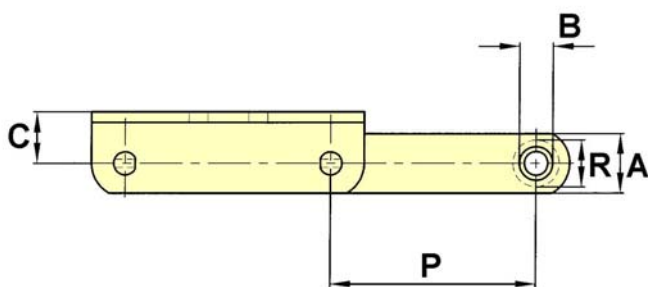
K2 Attachments

Drawing no. 185



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5108	4.000	9,200	170,000	1.00	2.00	3.00	1.63	1.32	2.00	2.50	5.31	0.75	0.50	6.00	8.38

Drawing no. 173



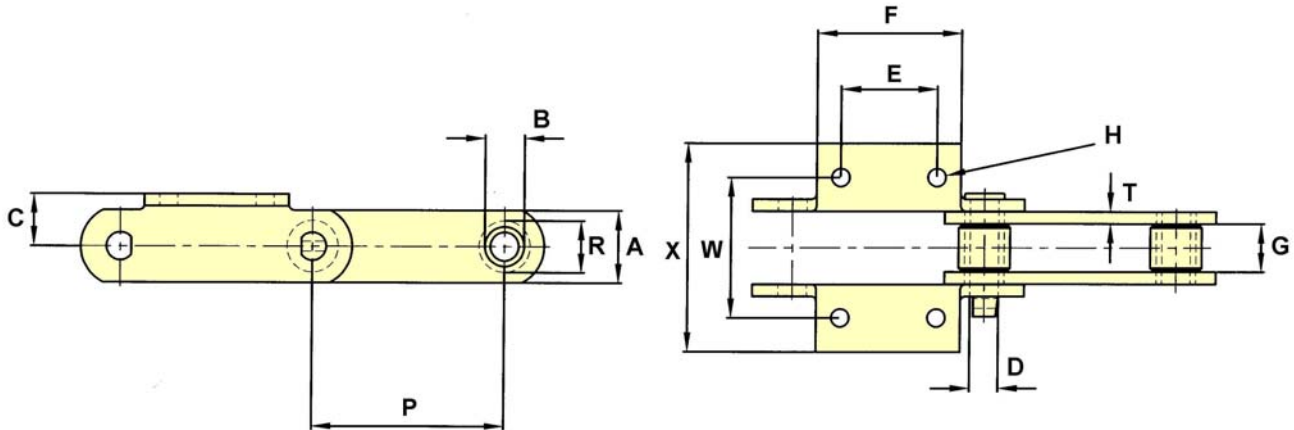
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
SS39	3.075	4,650	48,000	0.62	1.25	1.50	1.50	0.88	1.25	1.88	4.95	0.31	0.31	4.00	5.19
B5036	3.075	4,650	62,000	0.63	1.25	1.75	1.50	0.87	1.13	1.50	4.56	0.50	0.31	4.22	5.63
B5092	4.000	5,700	55,000	0.63	1.38	1.50	2.00	0.87	1.38	1.94	5.75	0.38	0.31	5.25	6.19
B5119	4.000	7,275	150,000	0.88	2.00	2.75	1.63	1.25	1.69	2.25	6.25	0.63	0.38	4.50	6.50
B5243	6.000	17,500	200,000	1.25	3.50	3.50	2.75	1.75	2.50	1.50	9.50	0.63	0.63	7.50	9.25

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

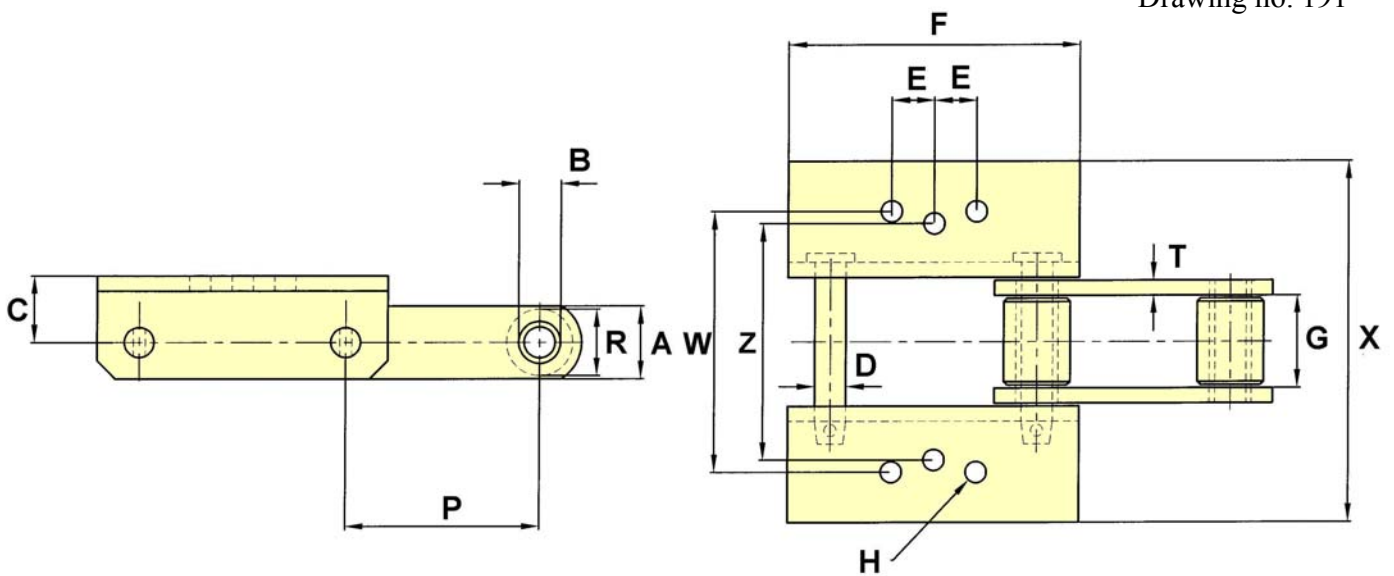
K2 Attachments

Drawing no. 37



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5240	6.000	7,500	100,000	0.87	2.00	2.25	2.13	1.25	1.63	50MM	4.50	0.63	0.38	5.63	7.13

Drawing no. 191



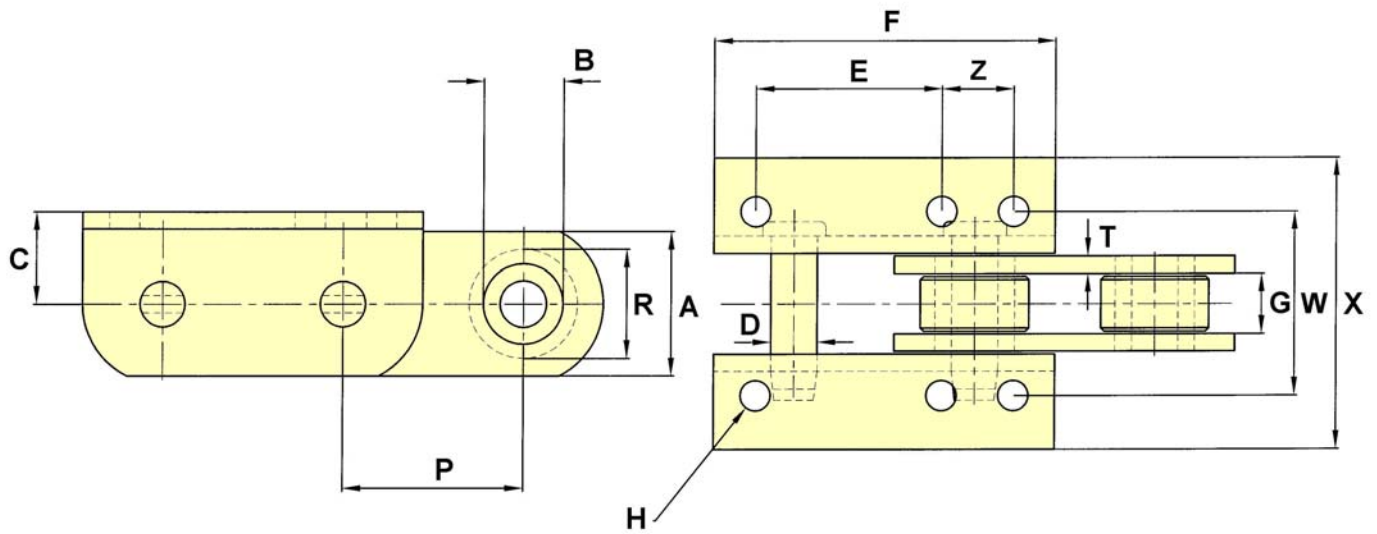
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X	Z
B5071	4.000	5,700	55,000	0.63	1.38	1.50	2.00	0.87	1.38	0.87	5.75	0.38	0.31	5.38	7.44	4.87

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

K2 Attachments

Drawing no. 192



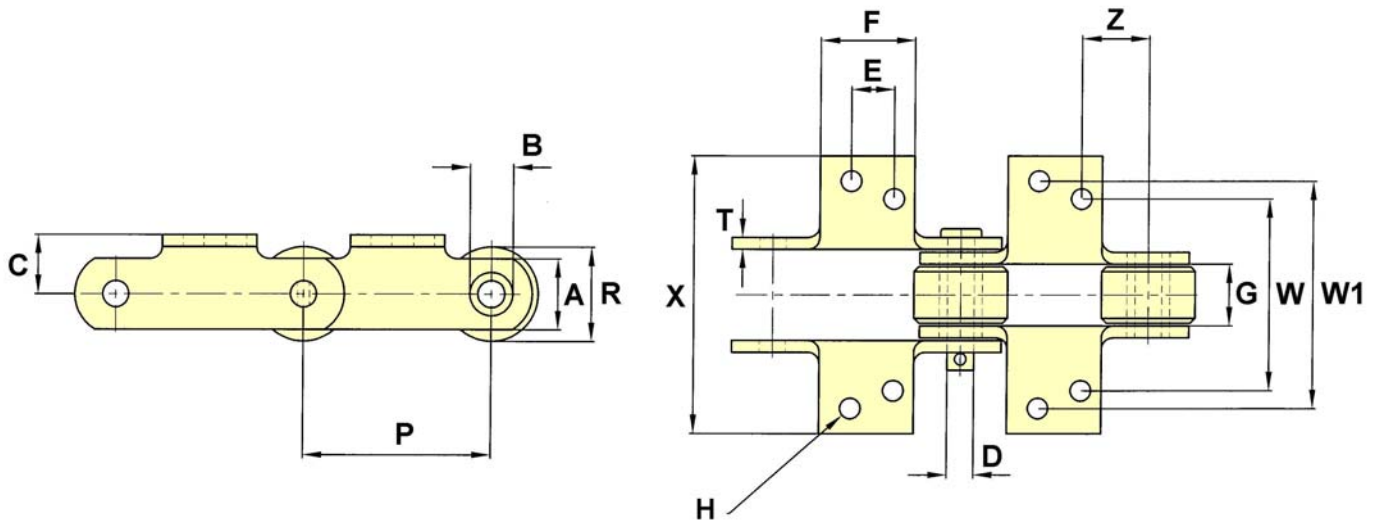
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X	Z
B5106	100MM	7,200	170,000	1	60MM	3.13	1.3	1.74	2	4.31	7.69	0.63	0.38	3.94	6.25	1.56

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

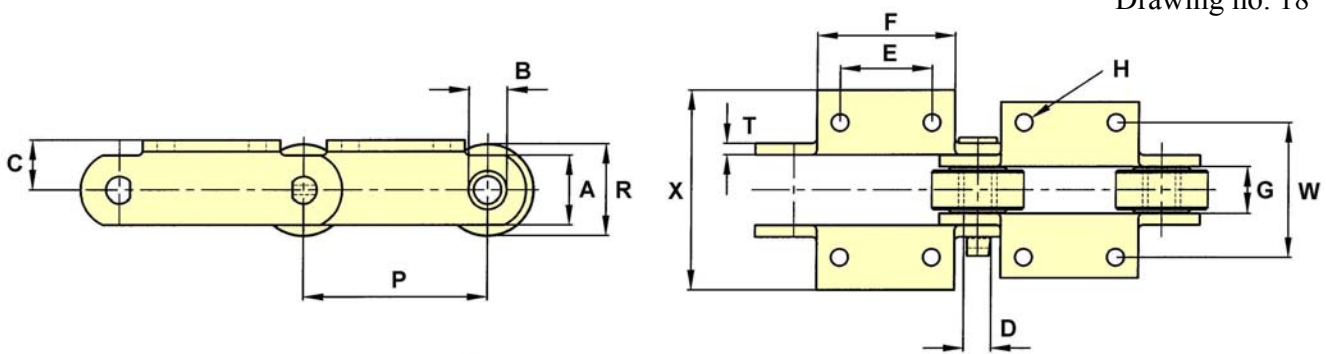
K4 Attachments

Drawing no. 171



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	W1	X	Z
2066	4.000	3,875	22,000	0.56	2.00	1.50	1.31	0.92	1.25	0.91	2.00	0.38	0.25	4.06	4.81	5.88	1.44

Drawing no. 18



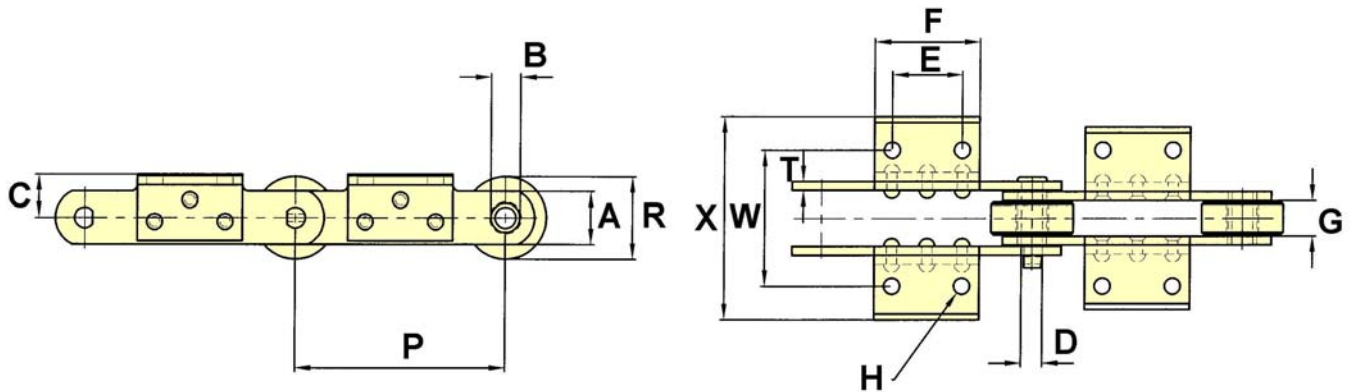
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5501	9.000	7,500	100,000	0.88	3.50	2.25	1.50	1.38	2.00	3.00	4.50	0.63	0.80	5.75	8.03

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

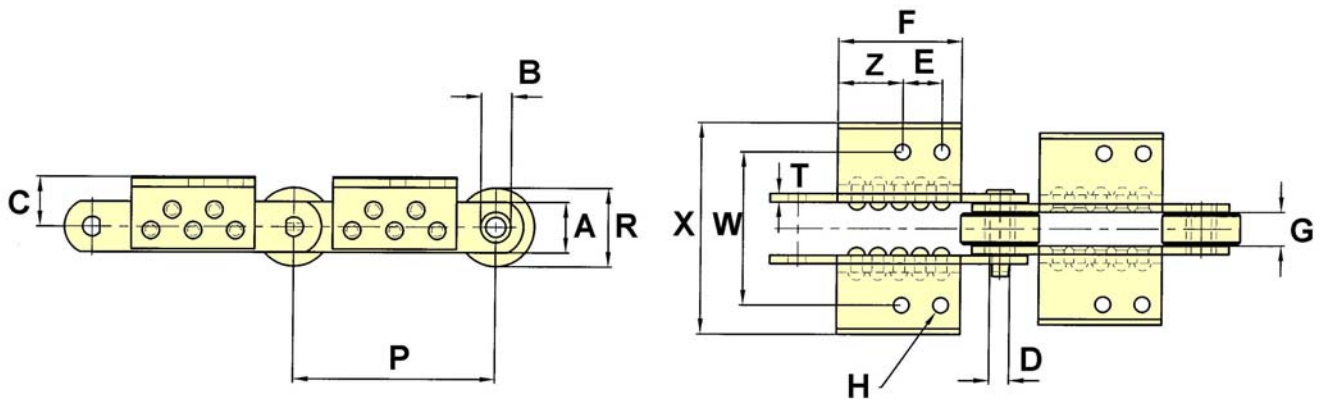
K9 Attachments

Drawing no. 193



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5501	9.000	7,500	100,000	0.88	3.50	2.25	1.50	1.38	1.84	3.00	4.50	0.63	0.38	5.75	8.03

Drawing no. 194



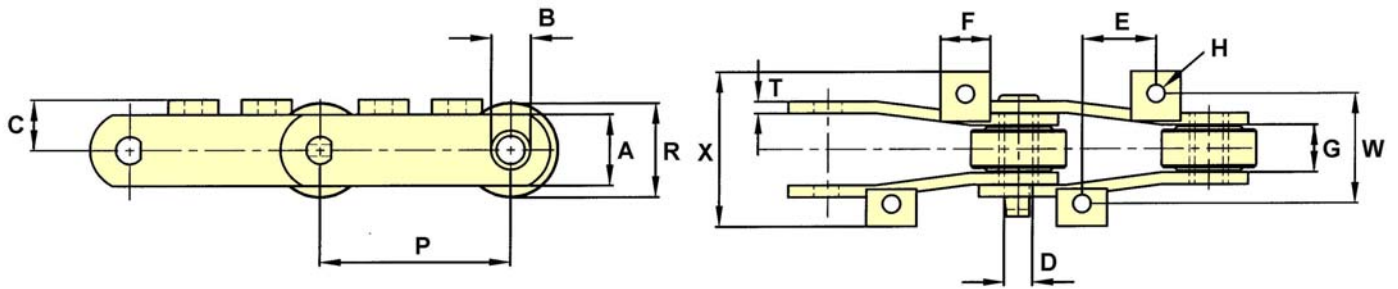
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X	Z
B5512	9.000	6,890	90,000	0.88	3.50	2.25	1.50	1.37	2.22	1.75	5.50	0.63	0.38	6.75	9.33	2.75

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

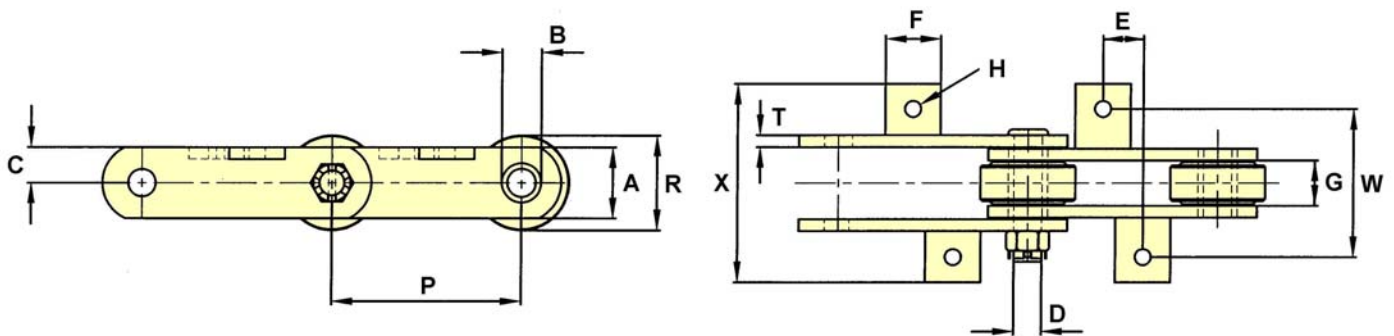
K11 Attachments

Drawing no. 25 A



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B				BOLT DIA. H			
									C	E	F		T	W	X
B5276	6.05	5,900	60,000	0.75	2.63	2.00	1.38	1.13	1.47	2.31	1.57	0.50	0.38	3.50	4.90

Drawing no. 25 B



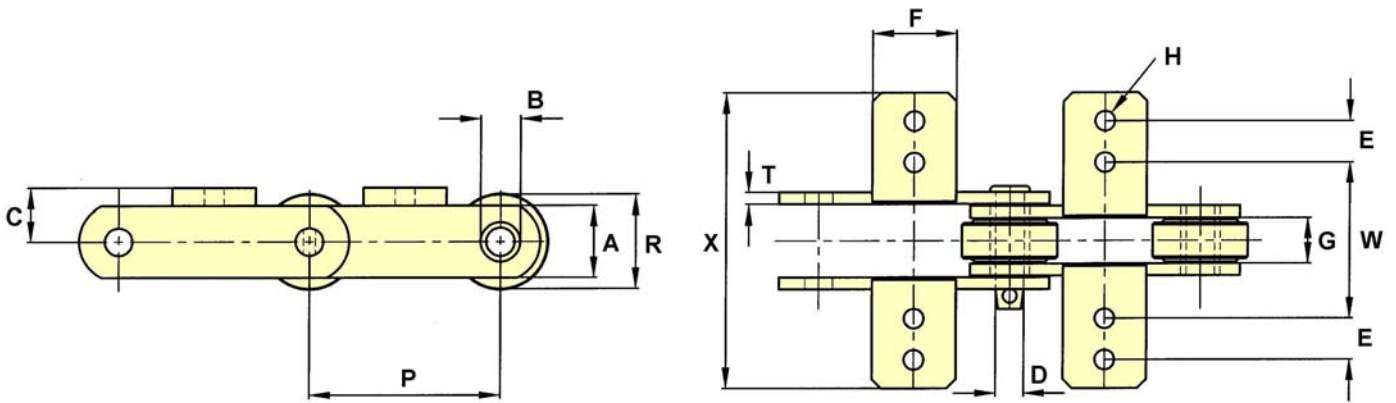
PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B				BOLT DIA. H			
								C	E	F		T	W	X
6.00	8,700	100,000	1.02	75MM	2.38	1.69	1.43	1.19	1.28	1.75	0.50	0.38	4.88	6.19

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

K19 Attachments

Drawing no. 23



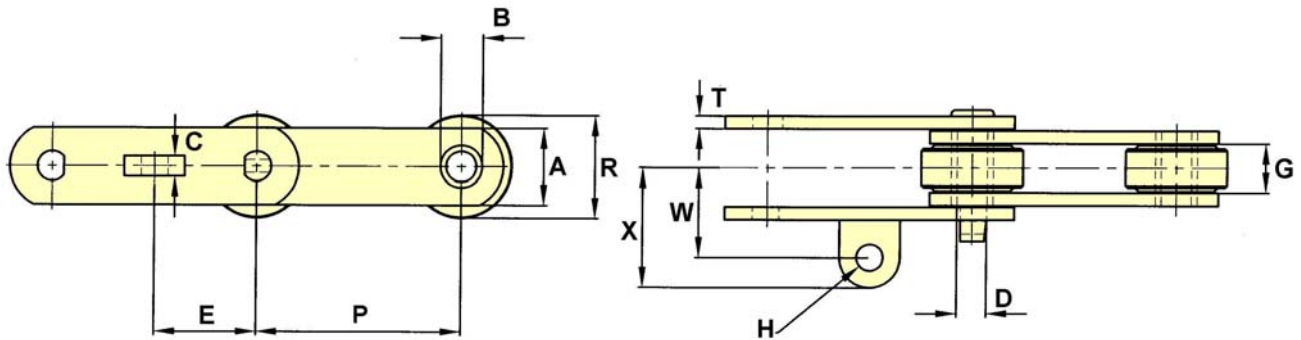
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5057	3.937	4,300	50,000	0.62	3.00	1.75	1.06	0.91	1.13	0.87	1.75	0.38	0.38	3.62	6.53

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

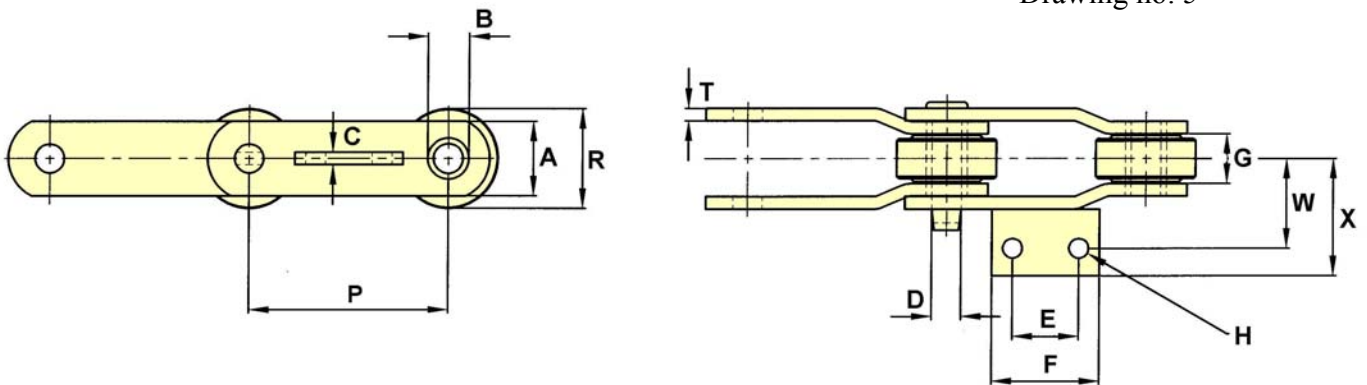
Lug Only Attachment

Drawing no. 4



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	BOLT DIA. H	T	W	X
B5281	6.000	4,200	23,000	0.63	2.00	1.50	1.31	0.87	0.38	3.00	0.50	0.31	3.50	4.25
B5262	6.000	6,600	100,000	0.75	2.75	2.00	1.56	1.13	15MM	3.00	0.63	0.38	2.75	3.73
B5273	6.000	7,650	70,500	0.88	2.75	60MM	1.51	1.38	30MM	3.00	0.75	10MM	2.89	3.83

Drawing no. 5



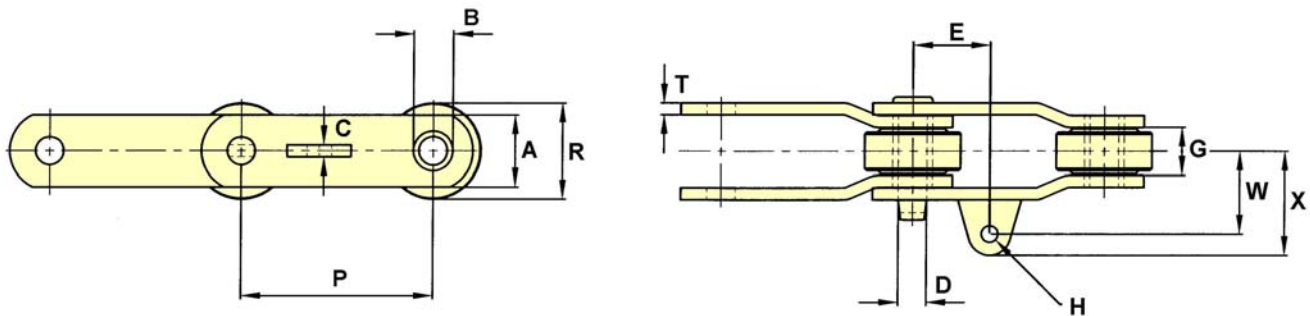
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5261	6.000	7,100	80,000	0.88	3.00	2.00	1.37	1.25	0.38	2.00	3.25	14MM	0.38	2.63	3.45
B5297	6.000	7,100	80,000	0.88	3.00	2.00	1.37	1.25	12MM	3.00	4.50	0.63	0.38	3.00	3.82

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

Lug Only Attachment

Drawing no. 114



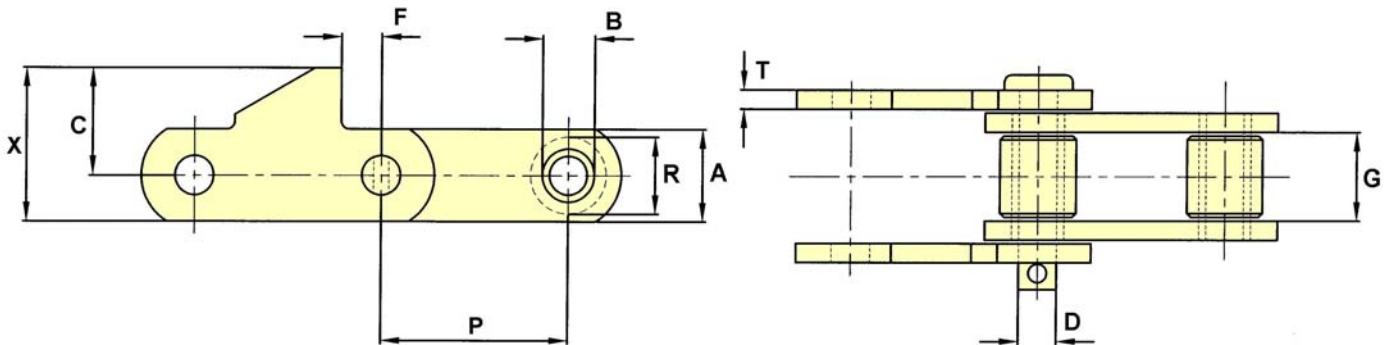
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	BOLT DIA. H	T	W	X
B5515	9.000	8,500	120,000	1.00	3.50	2.25	1.50	1.50	15MM	4.50	0.75	0.38	3.12	4.12

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

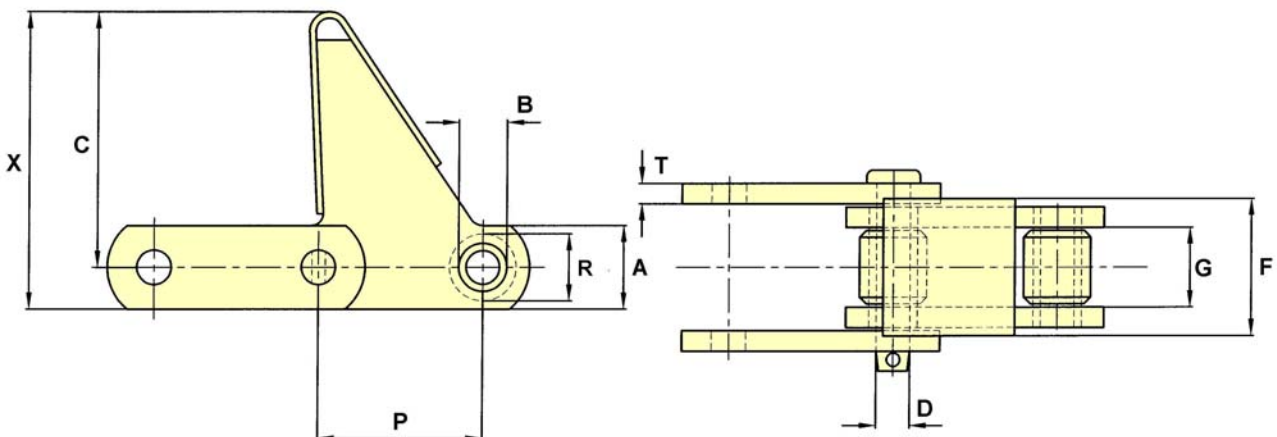
Pusher Attachment

Drawing no. 52



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	F	T	X
SS39	3.075	4,650	48,000	0.62	1.25	1.50	1.50	0.88	1.75	0.66	0.31	2.50

Drawing no. 56



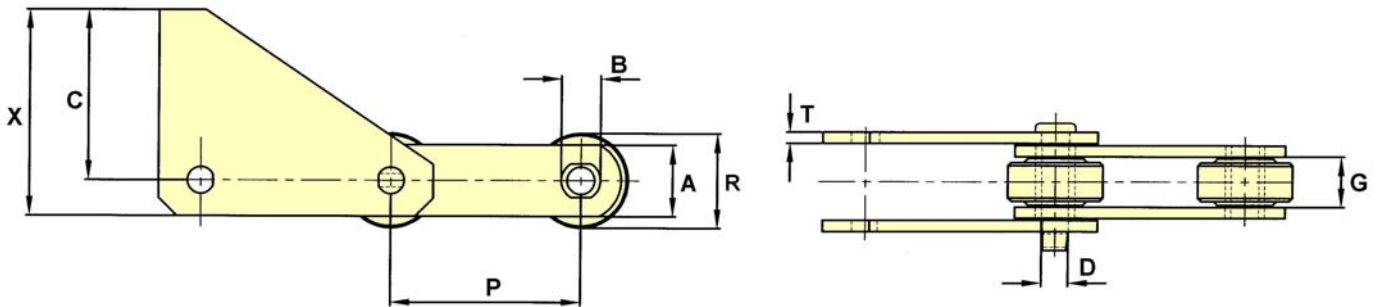
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	F	T	X
B5047	3.075	5,100	70,500	0.65	1.25	1.56	1.50	0.91	4.75	2.56	0.38	5.53

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

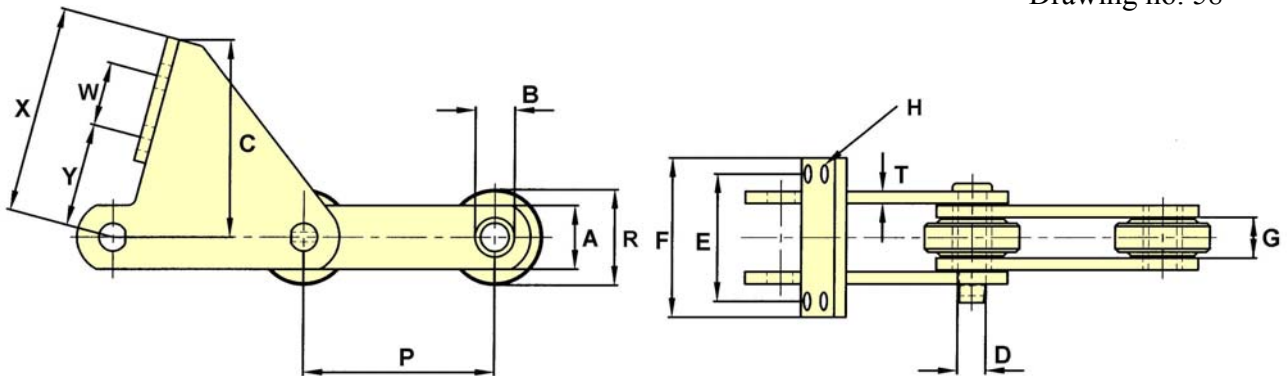
Pusher Attachment

Drawing no. 61



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	T	X
B5191	150MM	6,200	82,500	0.88	66MM	2.19	1.25	1.25	3.5	0.31	4.59

Drawing no. 58



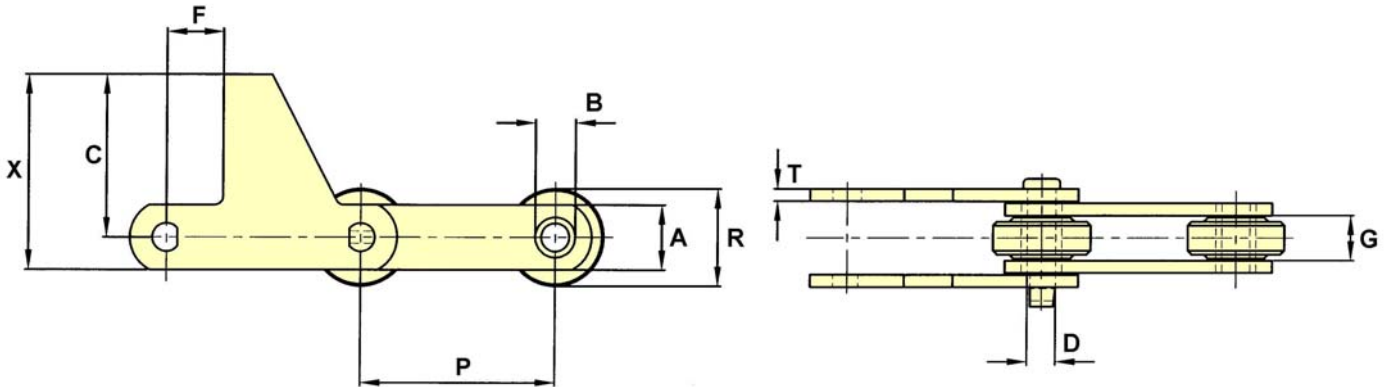
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X	Y
2084	6.000	7,300	100,000	0.87	3.00	2.00	1.38	1.25	5.06	2.38	5.50	0.56	0.50	1.81	5.56	2.00
D2184	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	5.00	4.75	6.25	0.50	0.38	2.19	5.69	2.13
D2184	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	6.28	4.00	5.00	0.50	0.38	2.00	6.50	3.25
D2184	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	6.28	3.63	5.00	0.44	0.38	3.50	7.50	3.25

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

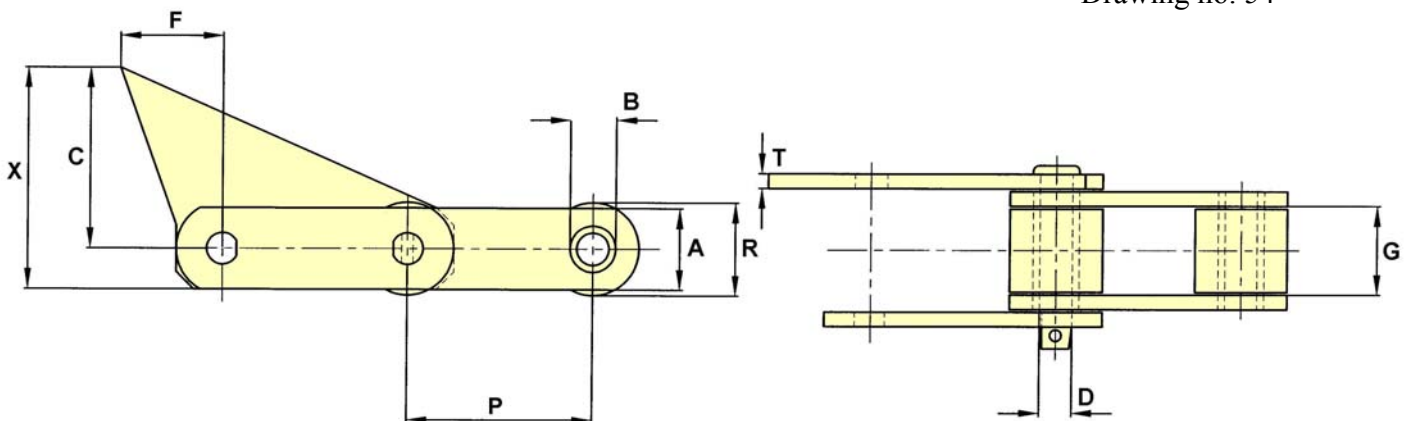
Pusher Attachment

Drawing no. 53



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	F	T	X
B5296	6.000	7,400	90,000	0.88	2.75	2.00	1.50	1.25	5.00	1.75	0.38	6.00

Drawing no. 54



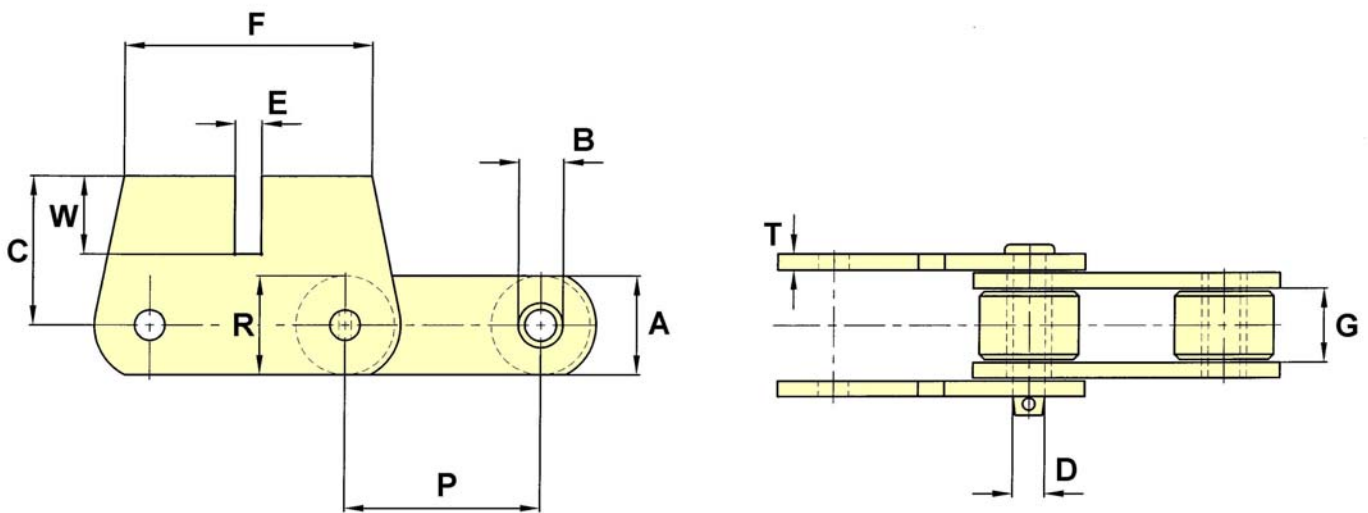
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	F	T	X
B5070	4.000	6,300	40,000	0.69	2.75	2.00	2.00	1.00	3.88	2.23	0.25	4.88

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

Scraper Chains

Drawing no. 199



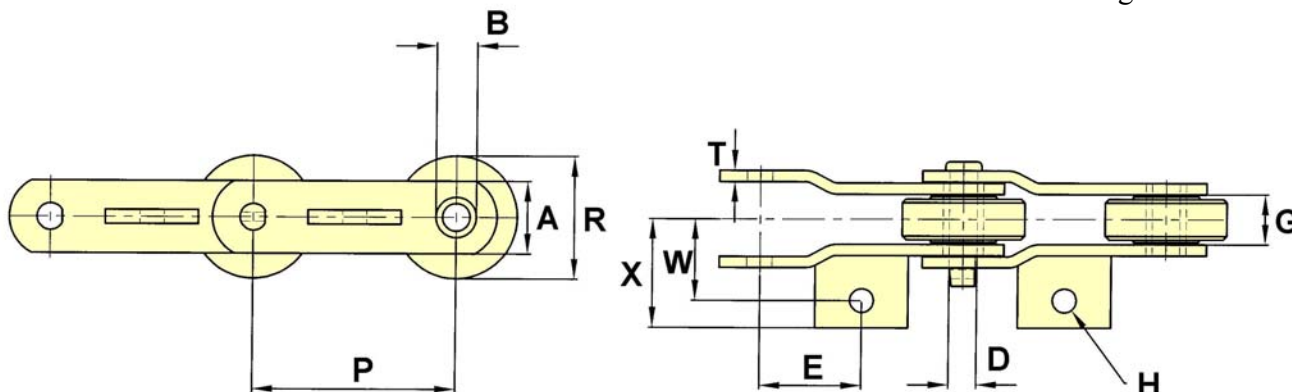
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	T	W
B5058	100MM	4,600	40,000	0.63	2.00	2.00	1.50	0.91	3.00	0.53	5.00	0.31	40MM
B5248	6.000	14,000	170,000	1.00	2.75	2.75	3.00	1.50	3.63	0.56	3.25	0.50	2.38

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Steel Roller Conveyor Chains

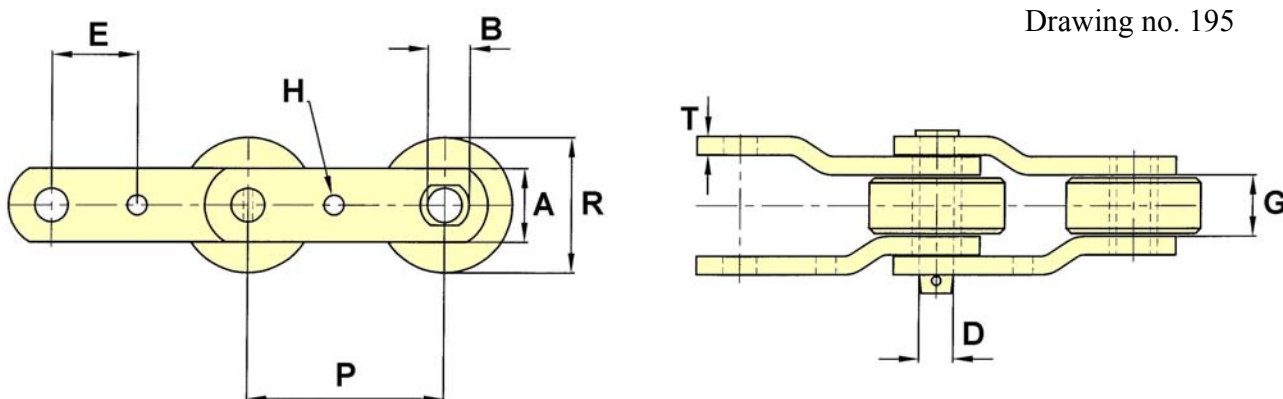
Washer Chains

Drawing no. 196



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	E	H	T	W	X
B5170	142MM	5,200	60,000	0.74	86MM	2.00	1.38	1.12	71MM	*	0.31	2.25	3.00
B5308	160MM	5,200	60,000	0.74	86MM	2.00	2.07	1.12	80MM	*	0.31	2.25	3.00

* USUALLY SUPPLIED WITH 0.62 DIA. BSW x 1.50 LONG BOLT WELDED IN POSITION



Drawing no. 195

CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	E	BOLT DIA. H	T
B5098	4.000	3,000	30,000	0.56	2.50	1.50	0.94	0.80	2.00	0.38	0.31
B5114	4.000	3,200	33,000	0.56	2.50	1.50	1.00	0.80	2.00	0.38	0.31
B5095	4.000	4,800	40,000	0.69	2.75	1.50	1.25	1.00	1.75	0.38	0.38

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.