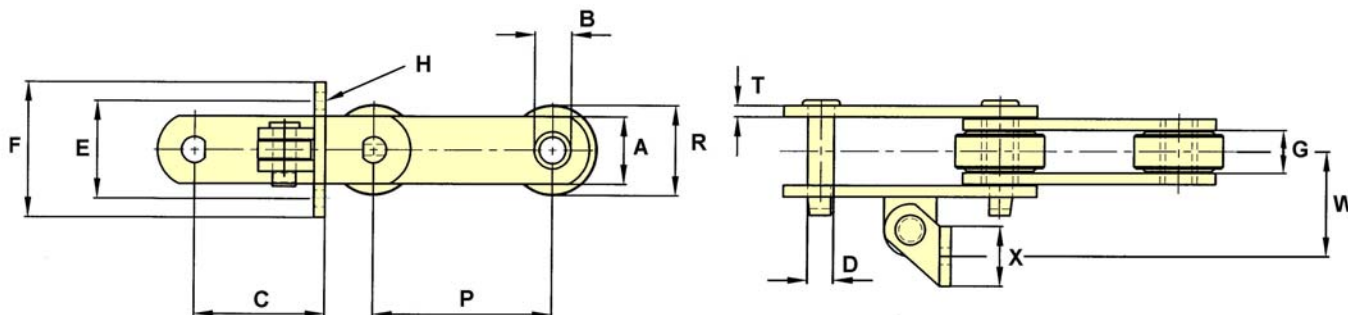


Sugar Industry

Intermediate Carrier Chain

STEEL

AS2 Attachments



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
0904	4.000	4,850	40,000	0.69	2.00	1.75	1.22	1.00	3.13	3.25	4.25	0.38	0.31	3.06	1.75
B5264	6.000	5,250	60,000	0.75	3.00	2.00	1.37	1.13	5.63	3.50	5.00	0.50	0.31	3.63	2.00
B5259	6.000	6,300	100,000	0.75	3.00	2.00	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.63	2.00
09060	6.000	6,350	60,000	0.75	2.75	2.00	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.50	2.00
D0906	6.000	6,350	60,000	0.75	2.75	2.00	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.50	2.00
09061	6.000	6,350	85,000	0.75	2.75	2.25	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.50	2.00
1796	6.000	7,500	100,000	0.87	2.75	2.25	1.50	1.25	4.38	3.25	4.50	0.50	0.38	3.50	2.00
B5269	6.000	7,500	175,000	0.87	2.75	2.25	1.50	1.25	5.63	3.50	5.00	0.50	0.38	3.75	2.00
SS2198	6.000	7,650	100,000	0.87	2.75	2.25	1.50	1.25	5.63	3.50	5.00	0.50	0.50	3.88	2.00
B5293	6.000	8,300	140,000	0.94	3.00	2.44	1.50	1.25	5.63	3.50	5.00	0.50	0.41	3.94	2.00
09063	6.000	8,300	140,000	0.94	3.00	2.38	1.50	1.25	5.63	3.50	5.00	0.50	0.41	3.94	2.00
A2198	6.000	8,400	100,000	0.87	3.00	2.38	1.53	1.25	5.63	3.50	5.00	0.50	0.50	3.91	2.00
B5256	6.000	8,970	117,000	1.00	75MM	2.50	1.81	1.50	5.56	5.50	7.25	0.75	0.38	3.63	2.36
B5267	6.060	7,200	50,000	1.00	3.00	2.25	1.31	1.50	4.41	3.25	4.50	0.50	0.38	3.41	2.00
B5509	9.000	7,500	100,000	0.87	3.00	2.25	1.50	1.25	7.13	3.50	5.00	0.50	0.38	4.12	2.00

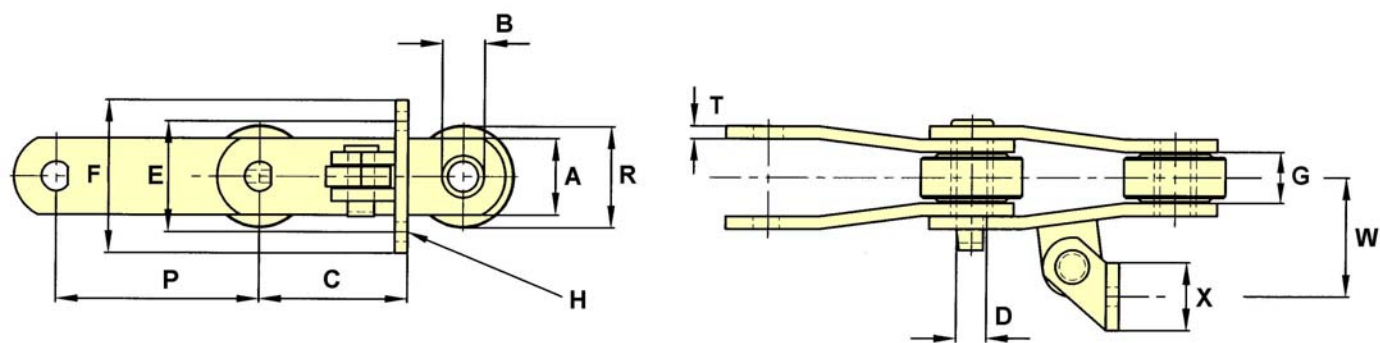
The tabular dimensions and weights are approximate and are not binding. Design improvements may result in variation from the published figures and verification is recommended.

Sugar Industry

Intermediate Carrier Chain

STEEL

AS2 Attachments



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
09060	6.000	6,350	60,000	0.75	2.75	2.00	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.50	2.00
09061	6.000	6,350	85,000	0.75	2.75	2.25	1.50	1.13	4.38	3.25	4.50	0.50	0.38	3.50	2.00
B5280	6.000	6,700	55,000	0.87	3.00	2.00	1.44	1.25	5.63	3.50	5.00	0.50	0.38	3.63	2.00
B5234	6.000	7,100	80,000	0.87	3.00	2.00	1.37	1.25	5.63	3.50	5.00	0.50	0.38	3.63	2.00
B5311	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	5.63	3.50	5.00	0.50	0.38	3.63	2.00
D2184	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	5.63	3.50	5.00	0.50	0.38	3.63	2.00
DN2184	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	5.63	3.50	5.00	0.50	0.38	3.63	2.00
1796	6.000	7,500	100,000	0.87	2.75	2.25	1.50	1.25	4.38	3.25	4.50	0.50	0.38	3.50	2.00
SS2198	6.000	7,650	100,000	0.87	2.75	2.25	1.50	1.25	5.63	3.50	5.00	0.50	0.50	3.88	2.00
09063	6.000	8,300	140,000	0.94	3.00	2.38	1.50	1.25	5.63	3.50	5.00	0.50	0.41	3.94	2.00
9184	6.000	8,500	175,000	0.94	3.00	2.50	1.56	1.38	5.63	3.50	5.00	0.50	0.50	3.91	2.00
9185	6.000	8,500	175,000	0.94	3.50	2.50	1.56	1.38	5.63	3.50	5.00	0.50	0.50	3.91	2.00
F9184	6.000	8,500	175,000	0.94	3.00	2.50	1.56	1.38	5.63	3.50	5.00	0.50	0.50	3.91	2.00
SS2186	6.000	9,500	175,000	1.00	3.50	2.50	1.50	1.38	5.63	3.50	5.00	0.50	0.50	3.63	2.00
B5313	6.000	10,550	140,000	1.16	3.00	2.50	1.58	1.50	5.63	3.50	5.00	0.50	0.50	4.00	2.00
B5276	6.050	5,900	60,000	0.75	2.63	2.00	1.38	1.00	4.40	3.25	4.50	0.50	0.38	3.38	2.00
8184	8.000	10,700	167,000	1.00	3.50	2.75	1.81	1.50	6.63	3.50	5.00	0.50	0.50	4.22	2.00

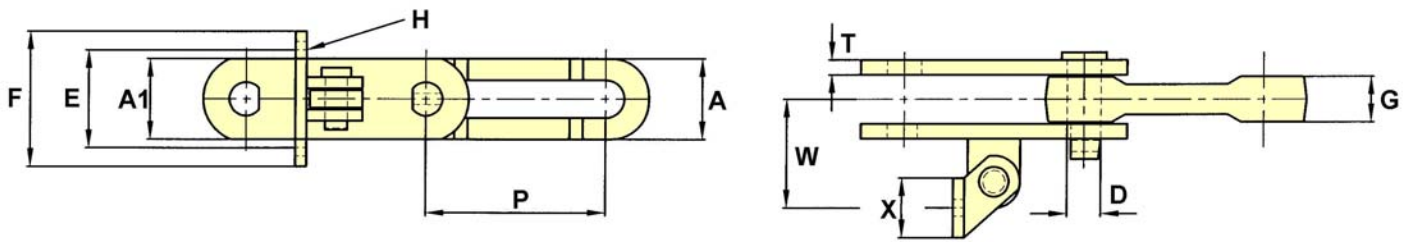
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Sugar Industry

Intermediate Carrier Chain

STEEL

AS2 Attachments



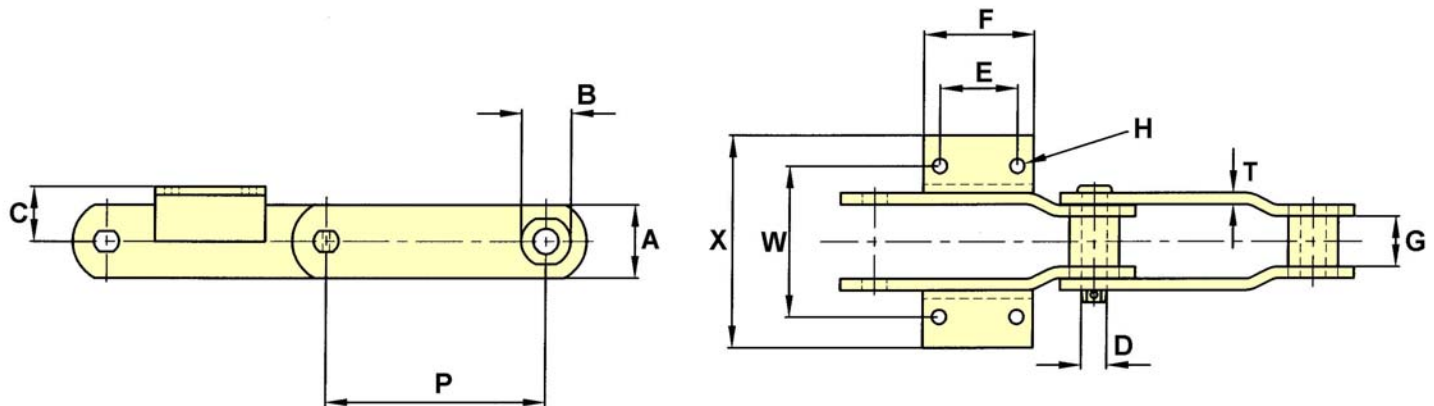
CHAIN NO.	PITCH	ALLOW. LOAD	U.T.S.	PIN DIA.	INNER SIDE DEPTH	OUTER SIDE DEPTH	MAX. GEARING			BOLT DIA.			
	P			D	A	A1	G	E	F	H	T	W	X
B5283	6.031	6,400	136,000	1.12	2.50	2.69	1.63	3.25	4.50	0.50	0.50	3.63	2.00

Sugar Industry

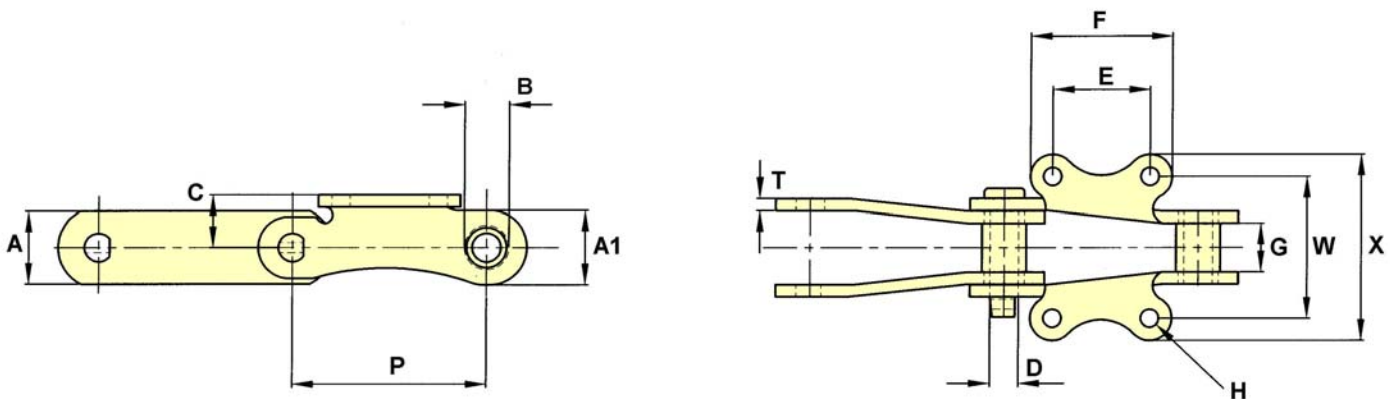
Intermediate Carrier Chain

STEEL

K2 Attachments



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
C69A	12.000	21,000	300,000	1.38	4.00	2.75	2.75	3.00	4.21	6.00	18MM	0.63	8.25	11.22
C84	9.000	17,500	250,000	1.25	3.25	2.87	2.50	3.00	3.00	4.50	16MM	0.56	8.25	11.09



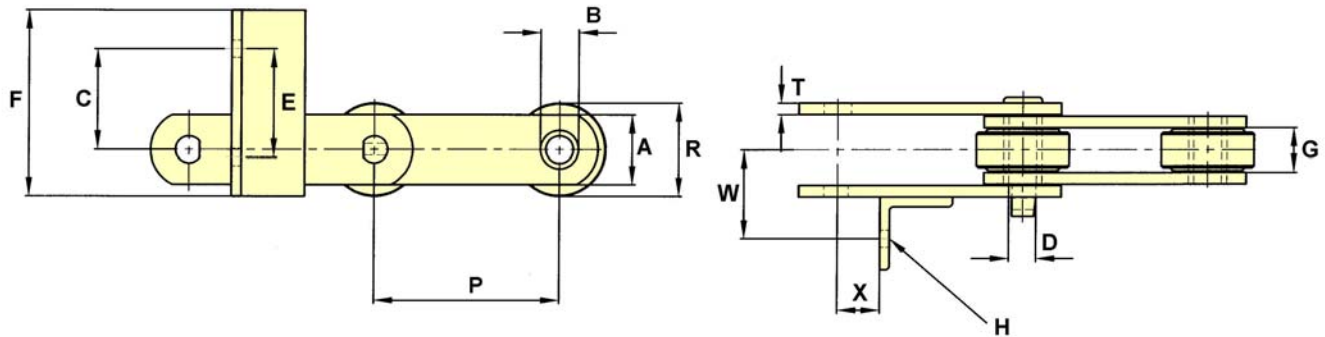
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	PLAIN SIDEBAR DEPTH A	ATTACH. SIDEBAR DEPTH A1	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5252	6.000	7,500	100,000	0.87	2.25	2.30	1.50	1.38	1.63	3.00	4.38	0.50	0.38	4.38	5.75

Sugar Industry

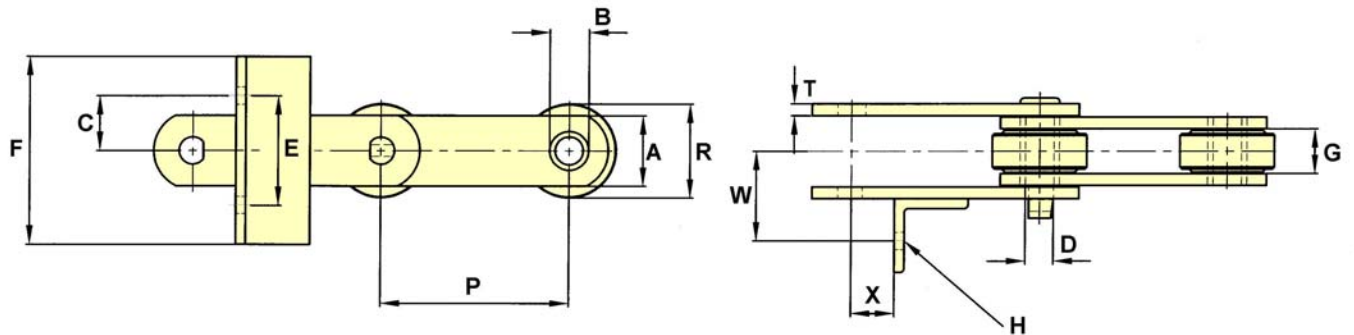
Intermediate Carrier Chain

STEEL

F TYPE Attachments



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5278	6.000	7,650	77,000	0.94	3.50	2.50	1.56	1.25	3.25	3.50	6.00	12MM	0.38	2.87	1.38



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5461	8.000	3,300	150,000	0.75	1.88	1.50	0.75	0.92	1.13	2.25	3.38	10MM	0.25	1.75	3.00

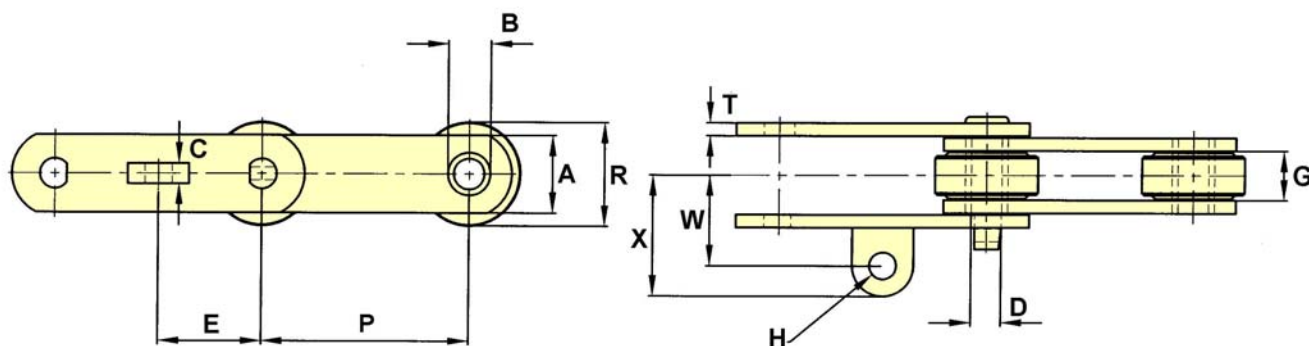
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Sugar Industry

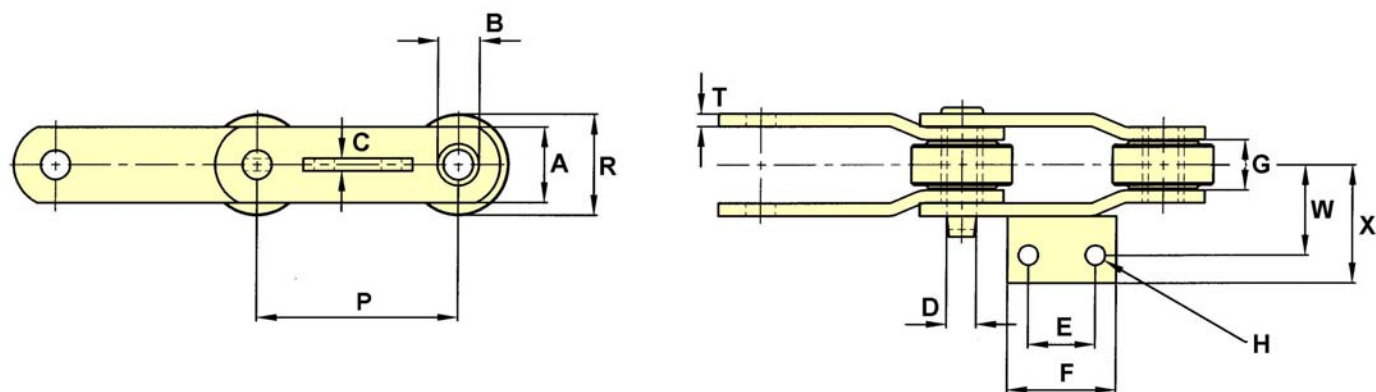
Intermediate Carrier Chain

STEEL

LUG Only Attachments



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	BOLT DIA. H	T	W	X
B5262	6.000	6,600	100,000	0.75	2.75	2.00	1.56	1.13	15MM	3.00	0.63	0.38	2.75	3.73
B5273	6.000	7,650	70,500	0.88	2.75	60MM	1.51	1.38	30MM	3.00	0.75	10MM	2.89	3.83
B5294	6.000	5,740	49,000	0.75	2.75	2.00	1.69	1.13	12MM	3.00	18MM	0.25	3.53	4.39



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X
B5261	6.000	7,100	80,000	0.88	3.00	2.00	1.37	1.25	0.38	2.00	3.25	14MM	0.38	2.63	3.45
B5297	6.000	7,100	80,000	0.88	3.00	2.00	1.37	1.25	12MM	3.00	4.50	0.63	0.38	3.00	3.82

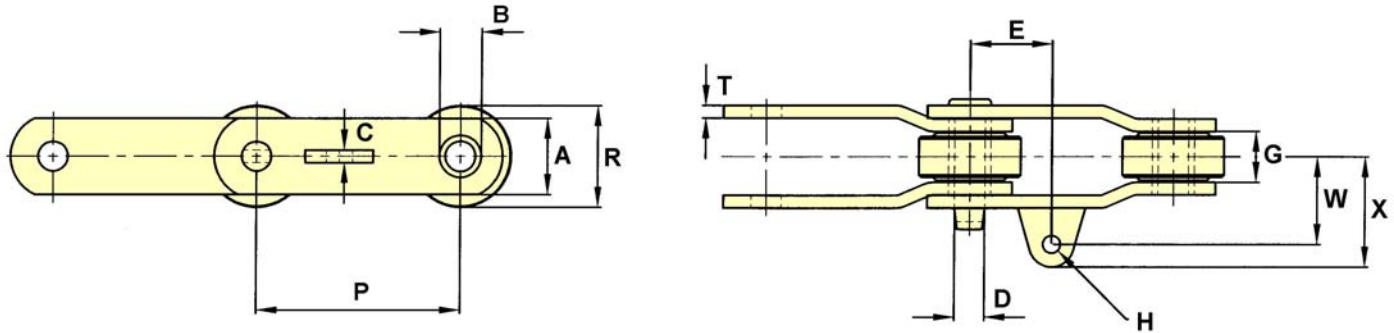
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Sugar Industry

Intermediate Carrier Chain

STEEL

LUG Only Attachments

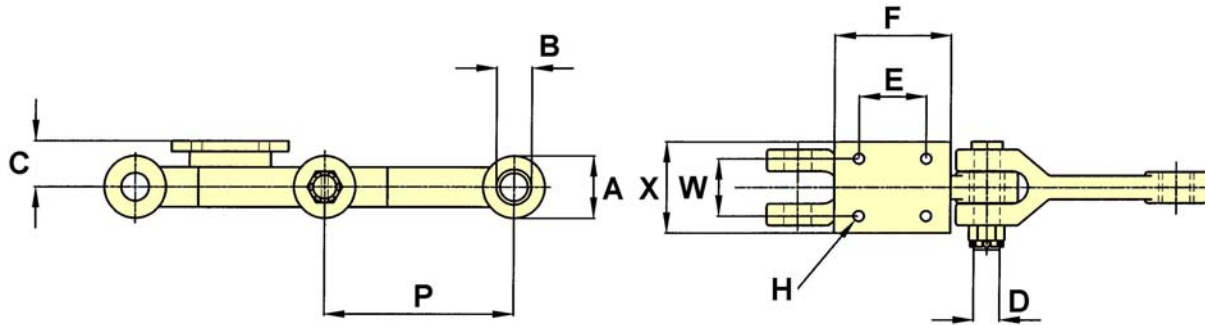


CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	SIDEBAR DEPTH A	MAX. GEARING G	BUSH DIA. B	C	E	BOLT DIA H	T	W	X
B5515	9.000	8,500	120,000	1.00	3.50	2.25	1.50	1.50	15MM	4.50	0.75	0.38	3.12	4.12

Sugar Industry

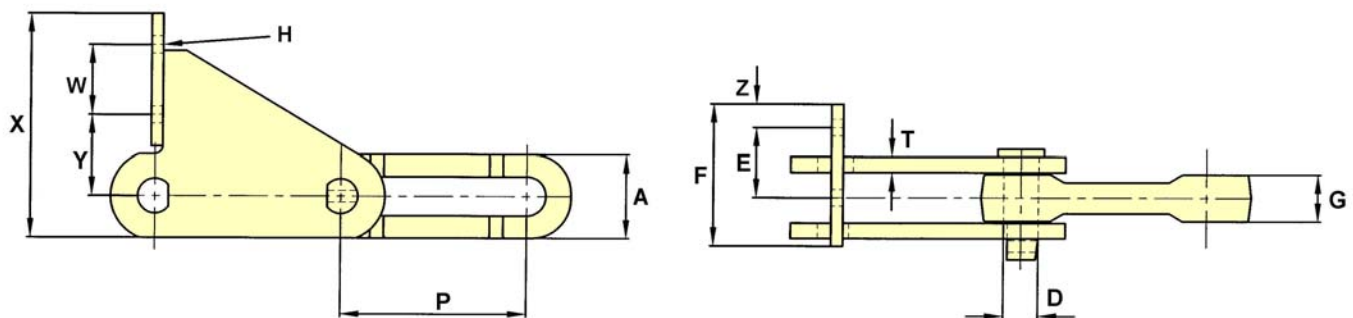
Intermediate Carrier Chain

Forged Block Link Type



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	SIDEBAR DEPTH A	BUSH DIA. B	C	E	F	BOLT DIA. H	W	X
E229	9.000		132,200	35MM	70MM	42MM	51MM	100MM	140MM	16MM	80MM	130MM
E305	12.000		194,000	45MM	100MM	57MM	74MM	108MM	187MM	16MM	92MM	127MM

Pusher Type

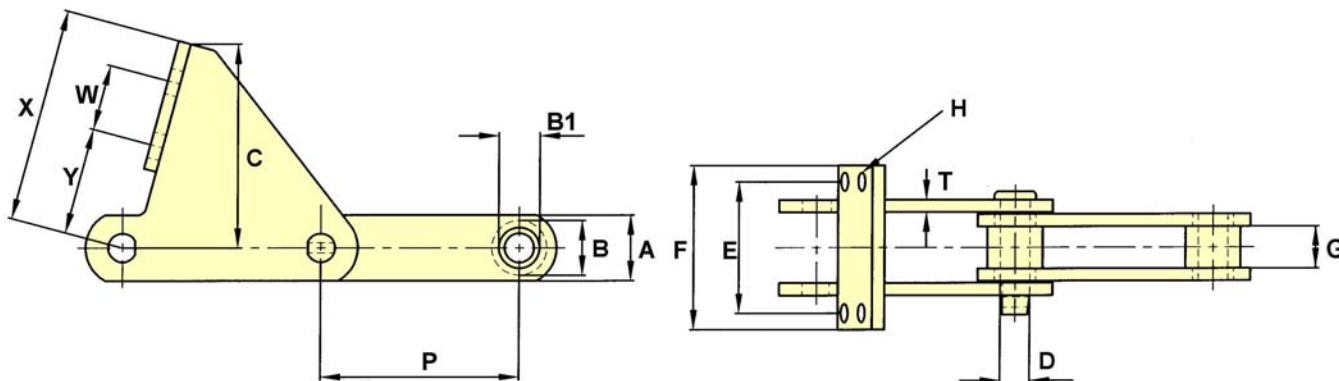


CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	SIDEBAR DEPTH A	MAX. GEARING G	E	F	BOLT DIA. H	T	W	X	Y	Z
B5283	6.031	6,400	136,000	1.12	2.69	1.63	2.25	4.56	0.50	0.50	2.25	7.19	2.60	0.75

Sugar Industry

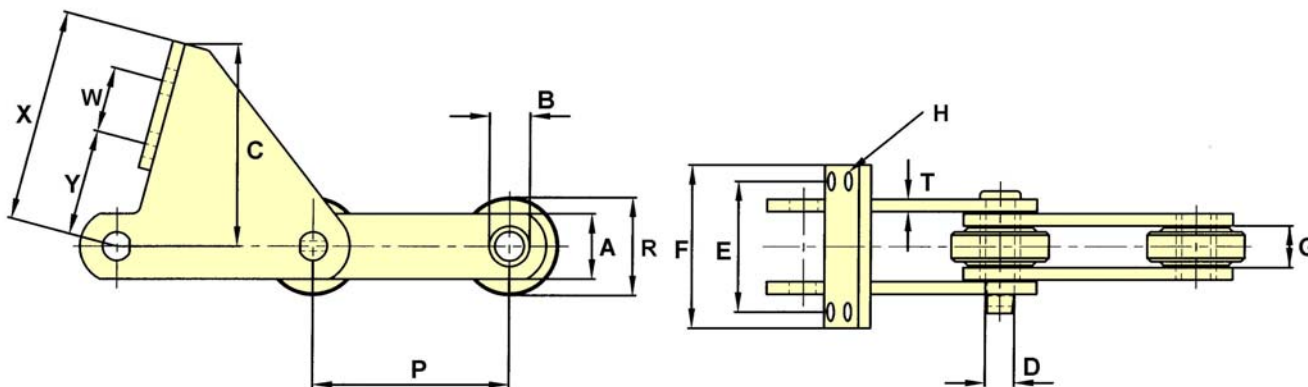
Intermediate Carrier Chain

Pusher Type



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	S/ BAR DEPTH A	MAX. GEAR G	BUSH DIA. B	BUSH NECK B1	C	E	F	BOLT DIA. H	T	W	X	Y
1796#	6.000	7,500	100,000	0.87	2.25	1.50	1.75	1.25	3.88	120MM	160MM	12MM	0.38	50MM	5.06	2.11
D2184	6.000	7,100	80,000	0.87	2.00	1.38	1.25	-	6.28	4.00	5.00	0.50	0.38	2.00	6.50	3.25

PUSHER FACES ARE VERTICAL



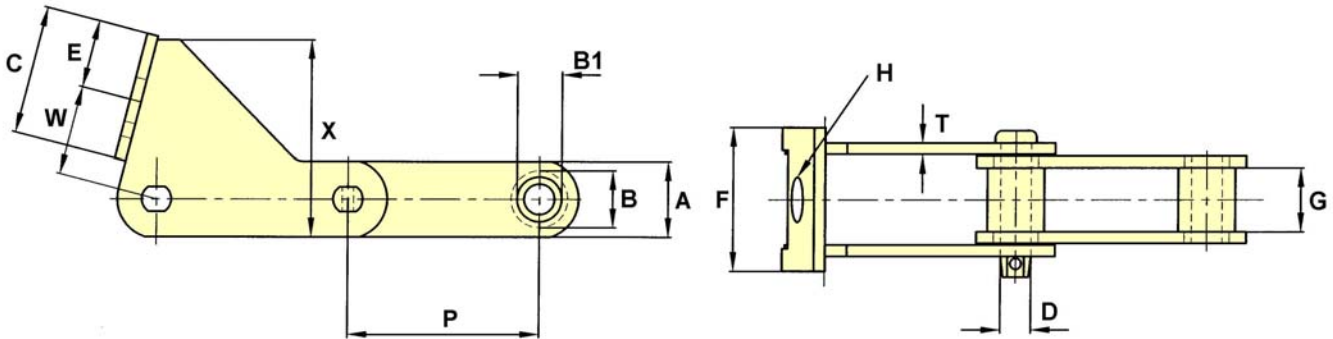
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	ROLLER DIA. R	S/BAR DEPTH A	MAX. GEAR G	BUSH DIA. B	C	E	F	BOLT DIA. H	T	W	X	Y
2084	6.000	7,300	100,000	0.87	3.00	2.00	1.38	1.25	5.06	2.38	5.50	0.56	0.50	1.81	5.56	2.00
D2184	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	5.00	4.75	6.25	0.50	0.38	2.19	5.69	2.13
D2184	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	6.28	4.00	5.00	0.50	0.38	2.00	6.50	3.25
D2184	6.000	7,100	80,000	0.87	3.00	2.00	1.38	1.25	6.28	3.63	5.00	0.44	0.38	3.50	7.50	3.25

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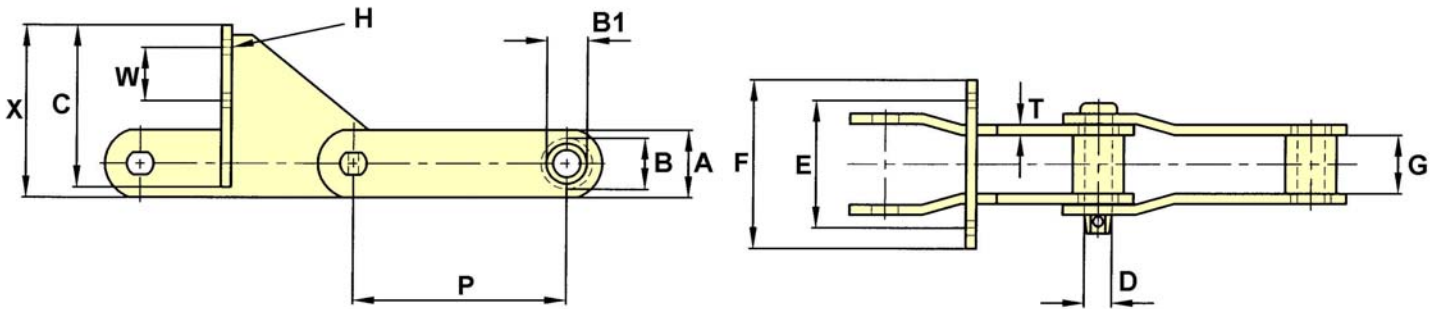
Sugar Industry

Intermediate Carrier Chain

Pusher Type



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	SIDEBAR DEPTH A	MAX. GEAR G	BUSH DIA. B	BUSH NECK B1	C	E	F	BOLT DIA. H	T	W	X
E160	160MM	10,300	100,000	1.00	2.25	2.20	48MM	1.50	4.25	2.25	4.75	1.50	0.38	2.93	6.50
EC160A	160MM	10,300	100,000	1.00	2.25	2.20	48MM	1.50	4.25	2.25	4.75	1.50	0.38	2.93	6.50
506	6.050	10,330	170,000	1.00	2.75	1.94	48MM	1.50	3.75	1.75	3.75	36MM	0.50	3.00	6.00



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	SIDEBAR DEPTH A	MAX. GEAR G	BUSH DIA. B	BUSH NECK B1	C	E	F	BOLT DIA. H	T	W	X
EC160A	160MM	10,300	100,000	1.00	2.50	2.20	48MM	1.50	3.50	108MM	140MM	12MM	0.38	50MM	6.33
EC160A	160MM	10,300	100,000	1.00	2.50	2.20	48MM	1.50	3.50	120MM	160MM	12MM	0.38	50MM	6.33
EC200	200MM	10,300	100,000	1.00	2.50	2.20	48MM	1.50	6.00	120MM	6.25	12MM	0.38	50MM	6.38

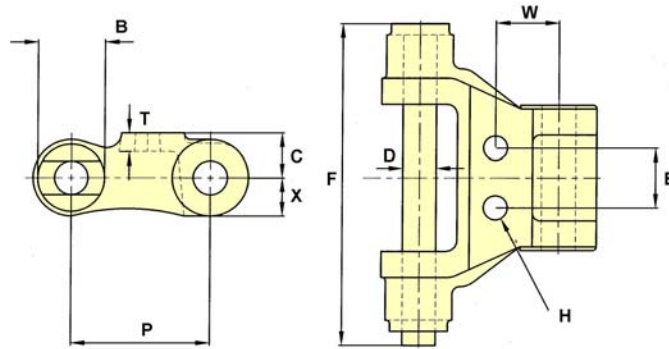
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Sugar Industry

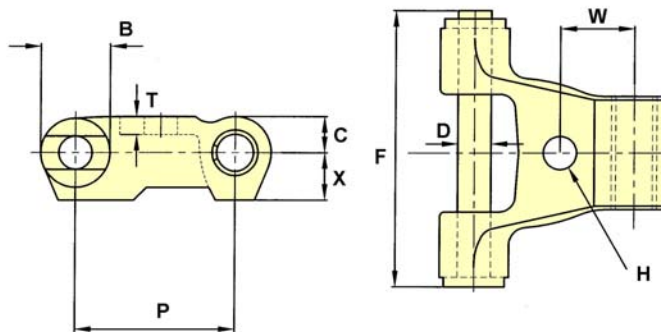
Intermediate Carrier Chain

Cast Intercarrier Type

5174 E4



907 E51



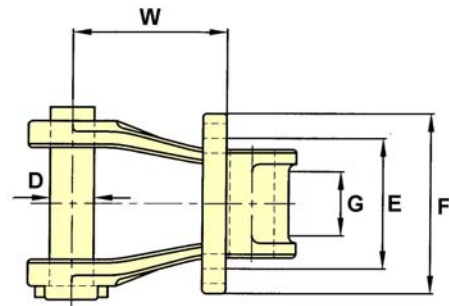
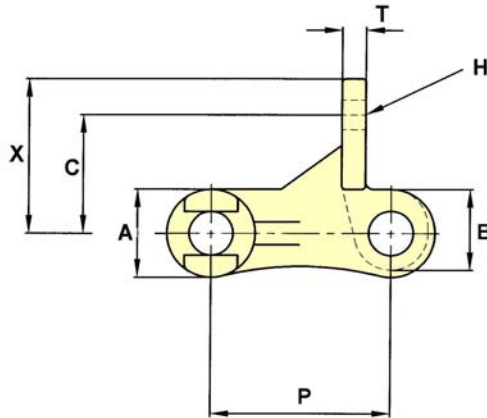
CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	B	C	E	F	BOLT DIA. H	T	W	X
5174E4	2.360	3,290	22,500	0.53	1.13	0.75	1.00	5.50	0.38	0.31	0.63	0.66
907E51	3.170	4,200	35,000	0.63	1.41	0.72	-	5.75	0.63	0.36	1.50	0.94

Sugar Industry

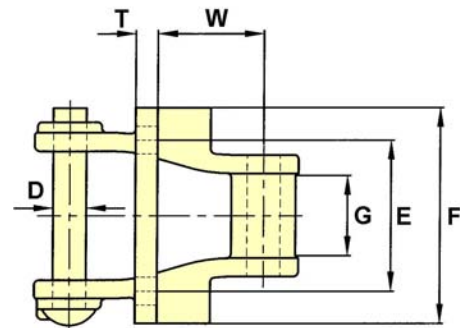
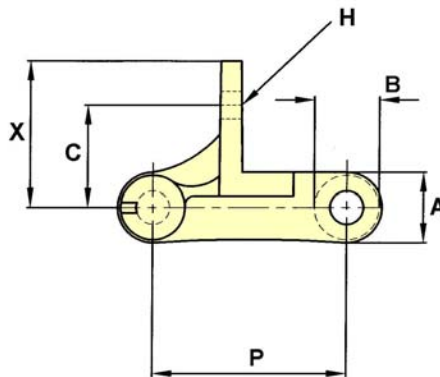
Intermediate Carrier Chain

Cast Pintle F29 Type

4103 F29



488 F2

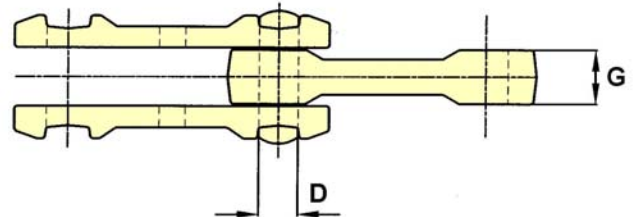
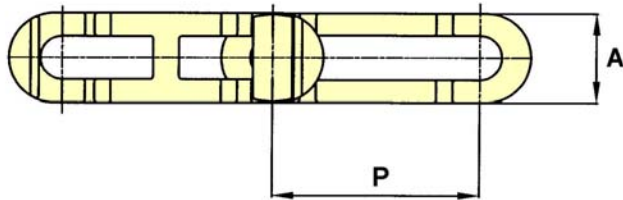


CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	B	C	E	F	BOLT DIA. H	T	W	X
4103F29	3.075	3,500	22,000	0.75	1.25	2.00	3.22	3.28	0.50	0.44	2.64	2.64
488F2	2.609	1,800	11,000	0.44	0.87	1.38	2.03	2.91	0.31	0.28	1.42	1.97

Sugar Industry

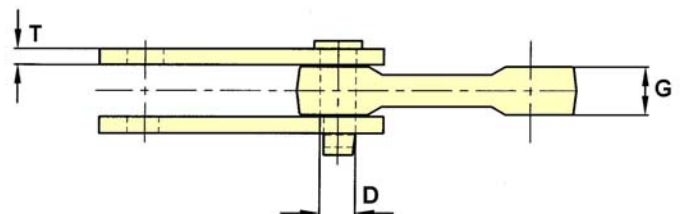
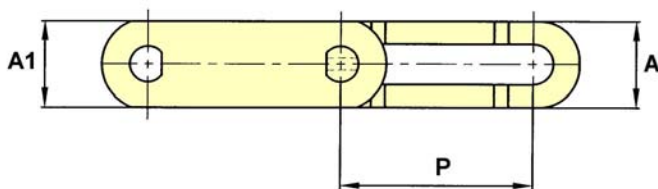
Intermediate Carrier Chain

Forged Rivetless



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	SIDEBAR DEPTH A	MAX. GEARING G
348	3.031	2,400	24,000	0.50	1.13	0.74
458	4.031	3,000	48,000	0.62	1.38	1.06
468	4.031	7,000	68,000	0.75	1.88	1.81
678	6.031	8,500	85,000	0.87	2.00	1.25
698	6.031	13,000	136,000	1.10	2.53	1.53
998	9.031	13,000	136,000	1.10	2.66	1.53

Bar Link Chains



CHAIN NO.	PITCH P	ALLOW. LOAD	U.T.S.	PIN DIA. D	INNER SIDE DEPTH A	OUT. SIDE DEPTH A1	MAX. GEARING G	T
S3699	6.031	6,000	130,000	1.12	2.50	2.88	1.56	0.50
B5283	6.031	6,400	136,000	1.12	2.50	2.69	1.63	0.50