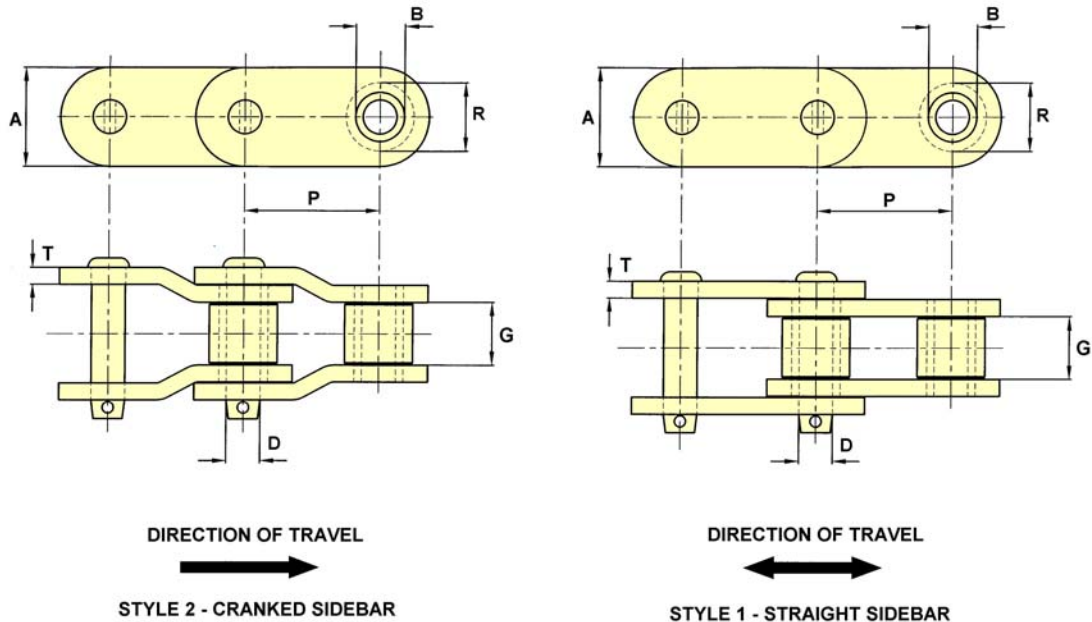


Rotary Drive Chains

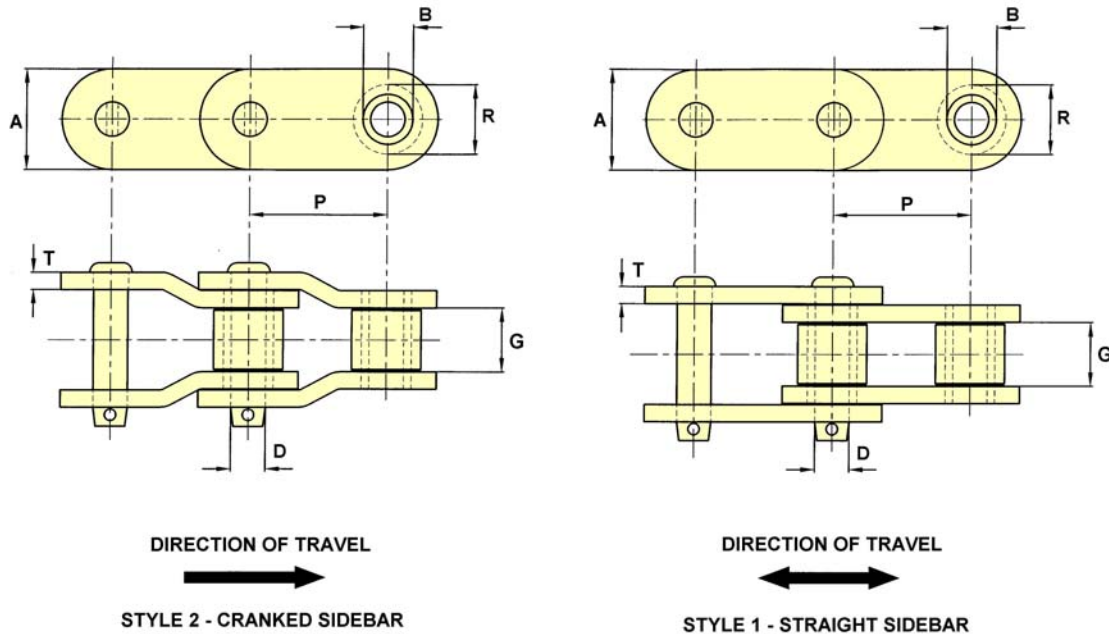


| CHAIN NO. | PITCH P | ALLOW. LOAD | U.T.S. | PIN DIA. D | ROLLER DIA. R | SIDEBAR DEPTH A | SIDEBAR THICKNESS T | MAX. GEARING G | BUSH DIA. B | CHAIN WEIGHT lb/ft | CHAIN STYLE |
|-----------|---------|-------------|---------|------------|---------------|-----------------|---------------------|----------------|-------------|--------------------|-------------|
| EXS2065 | 2.000 | 3,890 | 65,000 | 0.59 | 1.13 | 1.63 | 0.31 | 1.25 | 0.87 | 7.6 | 2 |
| 2500X | 2.500 | 5,190 | 68,000 | 0.62 | 1.25 | 1.63 | 0.31 | 1.50 | 0.91 | 8.8 | 2 |
| 64S | 2.500 | 7,500 | 115,000 | 0.88 | 1.56 | 2.38 | 0.38 | 1.53 | 1.21 | 12.8 | 1 |
| EXS882 | 2.609 | 2,500 | 28,000 | 0.44 | 0.87 | 1.13 | 0.25 | 1.13 | 0.64 | 3.6 | 2 |
| EXS402 | 3.075 | 4,650 | 48,000 | 0.62 | 1.25 | 1.50 | 0.31 | 1.50 | 0.88 | 7.4 | 2 |
| API3P | 3.075 | 5,100 | 75,000 | 0.65 | 1.25 | 1.56 | 0.38 | 1.50 | 0.91 | 8.6 | 2 |
| 1190EXX | 3.075 | 5,100 | 100,000 | 0.65 | 1.25 | 1.75 | 0.38 | 1.50 | 0.91 | 8.3 | 2 |
| 3012 | 3.067 | 6,000 | 110,000 | 0.75 | 1.63 | 2.25 | 0.38 | 1.56 | 1.13 | 13.9 | 2 |
| 3067X | 3.067 | 6,000 | 110,000 | 0.75 | 1.63 | 2.00 | 0.38 | 1.58 | 1.13 | 12.0 | 2 |
| 2512 # | 3.067 | 6,410 | 115,000 | 0.75 | - | 2.13 | 0.38 | 1.50 | 1.25 | 11.0 | 2 |
| B7811 | 3.075 | 5,100 | 100,000 | 0.65 | 1.25 | 1.75 | 0.38 | 1.50 | 0.91 | 8.3 | 2 |
| E3114 | 3.090 | 7,650 | 140,000 | 0.88 | 1.75 | 2.25 | 0.50 | 1.50 | 1.25 | 17.5 | 2 |
| E238R | 3.500 | 7,650 | 150,000 | 0.88 | 1.75 | 2.25 | 0.50 | 1.50 | 1.25 | 16.0 | 2 |
| 3514 | 3.500 | 7,650 | 150,000 | 0.88 | 1.75 | 2.25 | 0.50 | 1.50 | 1.25 | 16.7 | 2 |
| 1664A | 4.000 | 14,700 | 250,000 | 1.19 | 2.25 | 3.25 | 0.56 | 2.19 | 1.63 | 28.6 | 2 |
| API4P | 4.063 | 9,000 | 150,000 | 0.88 | 1.75 | 2.25 | 0.50 | 2.00 | 1.25 | 15.7 | 2 |
| 4014 | 4.063 | 9,000 | 150,000 | 0.88 | 1.75 | 2.25 | 0.50 | 2.00 | 1.25 | 15.7 | 2 |

= CHAIN NO. 2512 IS A NON-ROLLER CHAIN, AND THEREFORE, THE DIRECTION OF TRAVEL IS OPPOSITE TO ROLLER CHAINS

The tabular dimensions and weights are approximate and are not binding.
Design improvements may result in variation from the published figures and verification is recommended.

Rotary Drive Chains



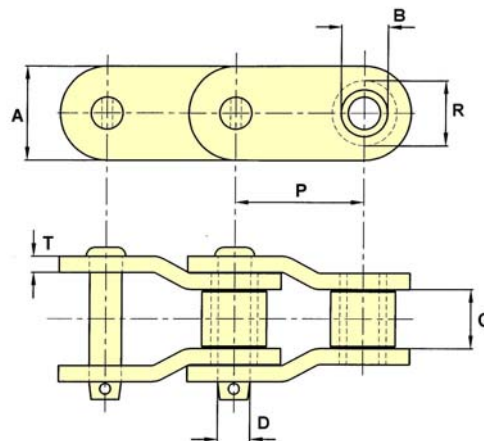
| CHAIN NO. | PITCH P | ALLOW. LOAD | U.T.S. | PIN DIA. D | ROLLER DIA. R | SIDEBAR DEPTH A | SIDEBAR THICKNESS T | MAX. GEARING G | BUSH DIA. B | CHAIN WEIGHT lb/ft | CHAIN STYLE |
|-----------|------------|----------------|---------|------------------|---------------------|-----------------------|---------------------------|----------------------|-------------------|--------------------------|----------------|
| RX1245 | 4.073 | 10,050 | 170,000 | 0.94 | 1.78 | 2.38 | 0.56 | 1.94 | 1.31 | 18.7 | 2 |
| 4015A | 4.073 | 10,050 | 170,000 | 0.94 | 1.78 | 2.38 | 0.56 | 1.94 | 1.31 | 18.7 | 2 |
| E4073 | 4.073 | 11,500 | 170,000 | 1.00 | 1.78 | 2.38 | 0.56 | 1.94 | 1.31 | 18.7 | 2 |
| 4016 | 4.090 | 11,500 | 170,000 | 1.00 | 1.87 | 2.75 | 0.56 | 1.94 | 1.31 | 22.6 | 2 |
| 4016LR | 4.090 | 11,500 | 170,000 | 1.00 | 2.00 | 2.75 | 0.56 | 1.94 | 1.31 | 23.3 | 2 |
| 4500A | 4.500 | 12,200 | 208,000 | 1.09 | 2.25 | 3.00 | 0.56 | 2.06 | 1.63 | 24.5 | 2 |
| EXS5026 | 5.000 | 16,130 | 260,000 | 1.25 | 2.50 | 3.25 | 0.56 | 2.56 | 1.88 | 31.1 | 2 |
| 5020 | 5.000 | 17,500 | 260,000 | 1.25 | 2.50 | 3.50 | 0.63 | 2.75 | 1.88 | 35.1 | 2 |
| EXS5027 | 5.000 | 17,500 | 260,000 | 1.25 | 2.50 | 3.50 | 0.63 | 2.75 | 1.88 | 35.1 | 2 |
| 1605AAA | 5.000 | 21,000 | 330,000 | 1.38 | 2.50 | 3.50 | 0.75 | 2.56 | 1.88 | 39.8 | 2 |
| 5022 | 5.000 | 21,000 | 330,000 | 1.38 | 2.50 | 3.50 | 0.75 | 2.56 | 1.88 | 39.8 | 2 |
| E1605 | 5.000 | 22,200 | 330,000 | 1.38 | 2.50 | 3.50 | 0.75 | 2.75 | 1.88 | 40.3 | 2 |
| EXS5042 | 5.000 | 23,700 | 420,000 | 1.50 | 3.00 | 4.00 | 0.75 | 3.00 | 2.25 | 51.6 | 1 |
| 5500A | 5.500 | 23,625 | 400,000 | 1.50 | 3.00 | 4.00 | 0.75 | 3.00 | 2.25 | 49.8 | 2 |
| 5524 | 5.500 | 23,700 | 420,000 | 1.50 | 3.00 | 4.00 | 0.75 | 3.00 | 2.25 | 49.8 | 2 |
| 6024 | 6.000 | 23,700 | 420,000 | 1.50 | 3.00 | 4.00 | 0.75 | 3.00 | 2.25 | 46.4 | 2 |
| EXS6042 | 6.000 | 23,700 | 420,000 | 1.50 | 3.00 | 4.00 | 0.75 | 3.00 | 2.25 | 46.4 | 2 |

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Rotary Drive Chains

Pressure Feeder Chains

THESE CHAINS HAVE SPECIALLY TREATED COMPONENTS TO SUIT THIS APPLICATION



DIRECTION OF TRAVEL



STYLE 2 - CRANKED SIDEBAR

| CHAIN NO. | PITCH P | ALLOW. LOAD | U.T.S. | PIN DIA. D | ROLLER DIA. R | SIDEBAR DEPTH A | SIDEBAR THICKNESS T | MAX. GEARING G | BUSH DIA. B | CHAIN WEIGHT lb/ft | CHAIN STYLE |
|-----------|---------|-------------|---------|------------|---------------|-----------------|---------------------|----------------|-------------|--------------------|-------------|
| API4P | 4.063 | 9,000 | 150,000 | 0.88 | 1.75 | 2.25 | 0.50 | 2.00 | 1.25 | 15.7 | 2 |
| 4500A | 4.500 | 12,200 | 208,000 | 1.09 | 2.25 | 3.00 | 0.56 | 2.06 | 1.63 | 24.5 | 2 |
| 1605AAA | 5.000 | 21,000 | 330,000 | 1.38 | 2.50 | 3.50 | 0.75 | 2.56 | 1.88 | 39.8 | 2 |
| E1605 | 5.000 | 22,200 | 330,000 | 1.38 | 2.50 | 3.50 | 0.75 | 2.75 | 1.88 | 40.3 | 2 |
| EXS6042 | 6.000 | 23,700 | 420,000 | 1.50 | 3.00 | 4.00 | 0.75 | 3.00 | 2.25 | 46.4 | 2 |
| 6042X | 6.000 | 23,700 | 420,000 | 1.50 | 3.00 | 4.00 | 0.81 | 3.00 | 2.25 | 49.1 | 2 |
| 6060 | 6.000 | 40,000 | 600,000 | 1.88 | 3.50 | 4.50 | 0.88 | 4.00 | 2.63 | 66.0 | 2 |

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